



SAMSON HARNESS SHOP, INC.

Established 1975

~ Custom Handcrafted Harness ~

6543 Akonerva Road
Gilbert, Minnesota 55741

(218) 865-4602



~ Catalog No. 8 ~

SAMSON HARNESS SHOP, INC.

~ Catalog No. 8 ~

TO OUR VALUED CUSTOMERS: We would like to take this opportunity to say "Thank You" for the confidence you have placed in us. It is the loyalty of customers like you that enables us to succeed. We will continue doing our best for you in every way possible.

TO ALL NEW CUSTOMERS: Thank you for requesting a copy of our catalog. It is our goal to provide you with quality products at fair prices and friendly, reliable service. We look forward to serving your harness needs.

TERMS: We operate on a cash only basis. Orders can be prepaid by check or money order, or we can ship C.O.D. Orders under \$20.00 are subject to a \$2.00 handling charge.

PRICES: Prices are listed on a separate price sheet. All prices are subject to change without notice. Price at time of delivery prevails. Minnesota residents, please add 6.50% Sales Tax (or current rate) to the cost of items purchased.

SHIPPING: Whenever possible, orders will be shipped by U.P.S. (or best method). All orders are F.O.B. shipping point.

RETURNING GOODS: Please call us with reason for return. Do not return goods without prior approval. All returns are subject to a restocking charge at our discretion.

CLAIMS: All merchandise shipped by us is double checked for quantity and correctness of size. In case of shortage or damage in transit, please notify us immediately.

OUR GUARANTEE: Our quality and workmanship is guaranteed. If you are not completely satisfied with any of our products for any reason, we want to know about it. We will do our best to solve the problem to your satisfaction.

TELEPHONE ORDERS: We encourage you to telephone us with your order at (218) 865-4602. At this time we can discuss your needs and serve you better. You can call in an order whenever it is convenient for you - days, evenings, or weekends.

MAIL ORDERS: Please include your name, complete shipping address with zip code, and a telephone number so we can contact you with any questions. List the catalog stock number, name of item, quantity ordered, and price. Be sure to give the size, when needed, and specify the hardware desired (brass, chrome, or stainless steel). Please estimate shipping charges using the information in the price list and include with your payment. On C.O.D. orders, shipping charges will be added to the total.

Table of Contents

<u>Horse & Pony Driving Harness</u>	<u>Color Picture Pages</u>15 - 21	<u>Sweat Pads & Miscellaneous</u>25
Single & Pair Harness2 - 4	Team Harness.....15	Blankets.....25
Driving Harness Parts5	Miscellaneous Parts16	Fly Nets25
<u>Draft Horse Harness</u>	Harness Oil16	Fake Fur Pads.....25
Single Draft Harness6	Leather Care Products16	Leather Punch.....25
Parade or Display Harness7	Parade Harness17	Manure Catcher25
Bridle Drop.....7	Draft Show Harness18 - 19	<u>Bridles - Draft & Light Horse</u>26 - 27
Cart Attachment.....7	Bridles - Draft & Light Horse20	Styles of Pressed Loop Dies....26
Crossline Drop.....7	Horse & Pony Harness21	<u>Team Lines & Traces</u>28
Hip Drops.....7	<u>Hames</u>22 - 23	<u>Bits & Hardware</u>29
Peaked Collar Housing.....7	Hame Tops & Hardware23	<u>Harness Parts</u>30 - 31
Tie Straps7	Wooden Hames23	<u>Halters</u>31
Show Harness8 - 9	<u>Harness Hooks</u>23	<u>Eveners & Neckyokes</u>32
Team Draft Harness10 - 14	<u>Sleigh Bells</u>23	Grab Hook.....32
Quarter Horse Harness12	<u>Collars</u>24	Harness Snaps.....32
Back Pads.....13		<u>Names of Team Harness Parts</u>33
Breechings & Spiders13		
Flat Housings.....14		
Heel Chains & Dees14		
Logging Harness14		
Grab Hook14		
Mule Harness14		

Call Us To Discuss Your Harness Needs
Phone: (218) 865-4602

~ Custom Handcrafted Harness ~

Since 1975

Welcome to **SAMSON HARNESS SHOP**. We have been manufacturing quality, handcrafted harness for over a quarter of a century. By using only the finest leather and materials available, we are able to provide you with a superior quality harness that you will be proud to own.

We offer many custom features that make our harness outstanding, including folded breechings and belly bands, beaded and raised leather work, custom-stamped patterns on leather loops, and many other unique features to enhance the appearance of each harness.

A custom **SAMSON HARNESS** is a harness designed and created especially for you.

“Had my harness for a year now and enjoy it every time I use it. It’s terrific!”

S. S.
Nebraska

“We are really enjoying your harness – the leather is excellent quality and the workmanship is first class. We also appreciate the service that we get from you.”

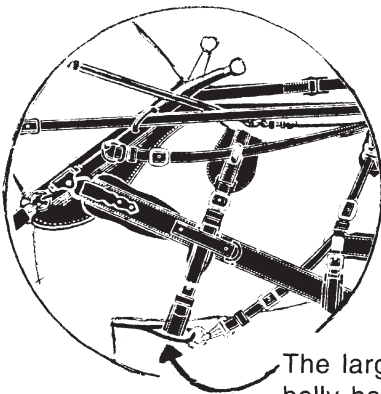
C. D.
Washington

“I’m very happy with the set (of harness) both in appearance and fit, and the excellent quality of the leather and hardware.”

W. M.
Texas

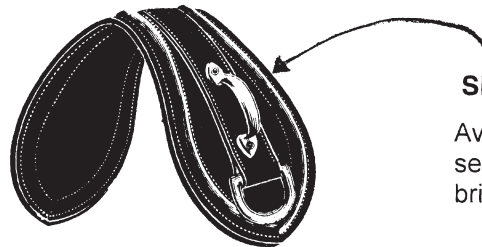
“Your order arrived yesterday... and everything is great. It is indeed a pleasant surprise these days to receive this level of quality craftsmanship and have the goods match what one sees in a catalog. Your products are excellent.”

D. C.
Rhode Island



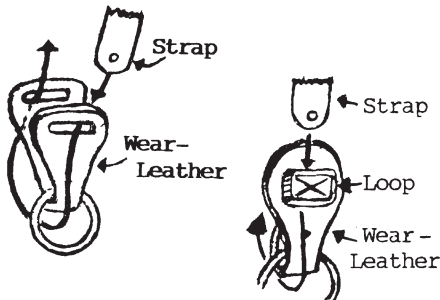
LARGE POLE STRAP LOOP

The large loop on the pole strap permits the belly band to pass through. Allows hold back straps to be kept higher.



SELF-BEADED BACK PADS

Available on unspotted harness – self-beaded back pads, raised bridle fronts and nose bands



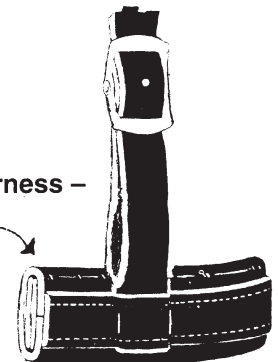
How to Use Wearleathers

AVAILABLE as an Added Option to All Our Harness – FOLDED BREECHINGS & BELLY BANDS

- *Machine Folded
- *Solid Leather Filled
- *With Heavy Raised Layer

Add to the Working Comfort of the Horse

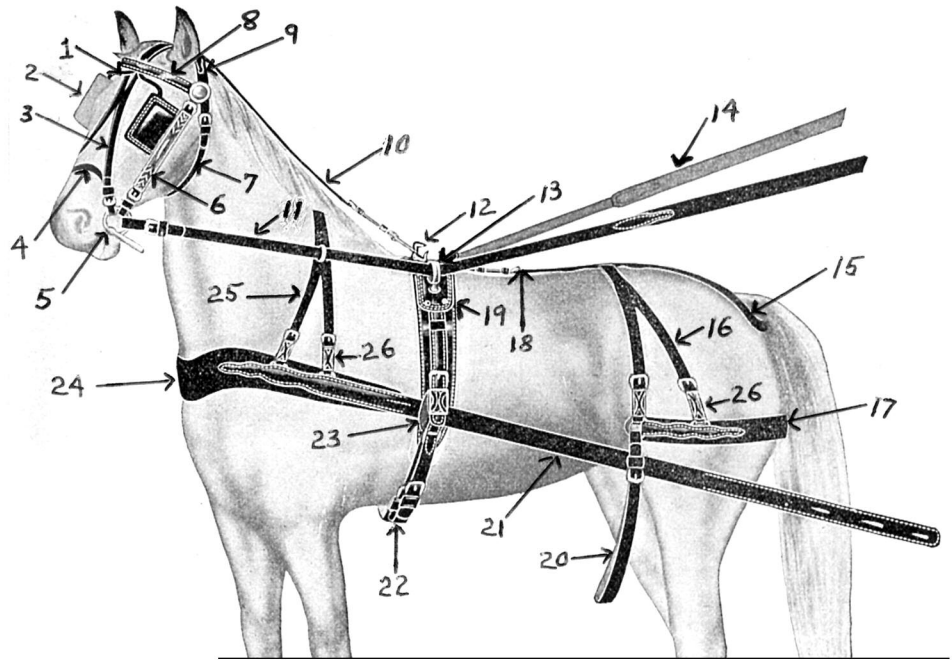
Enhance the Appearance of the Harness



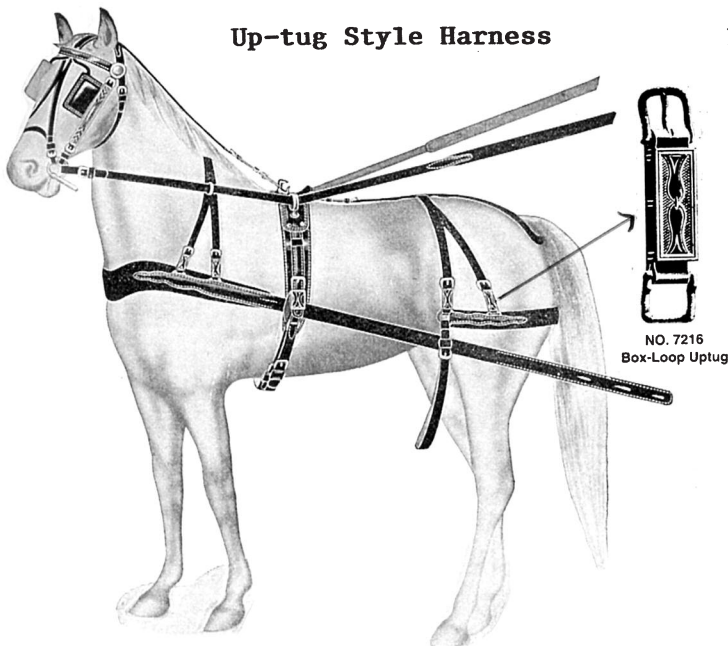
CRAFTSMANSHIP * QUALITY * SERVICE

THIS TABLE IS FOR YOUR INFORMATION AND APPLIES TO Single Driving Harness

- 1 - Winker stay
- 2 - Blind
- 3 - Overcheck (front)
- 4 - Nose band on overcheck
- 5 - Bit
- 6 - Cheek
- 7 - Throat latch
- 8 - Brow band
- 9 - Bridle crown
- 10 - Overcheck (back part)
- 11 - Lines (front)
- 12 - Check hook
- 13 - Terret
- 14 - Line (hand part)
- 15 - Crupper
- 16 - Hip strap
- 17 - Breeching
- 18 - Turnback
- 19 - Saddle or back pad
- 20 - Hold back
- 21 - Traces
- 22 - Belly band
- 23 - Shaft loop
- 24 - Breast collar
- 25 - Neck strap
- 26 - Box-loop up tug



Up-tug Style Harness



NO. 721 & NO. 823 HARNESS

Single Driving Harness with 5/8" box-loop bridle, patent-leather blinds. Flexible style saddle, patent-leather covered. Features include: 1" turn back; 3/4" or 5/8" hip straps; seed-stuffed round crupper. Shown with overdraw check.

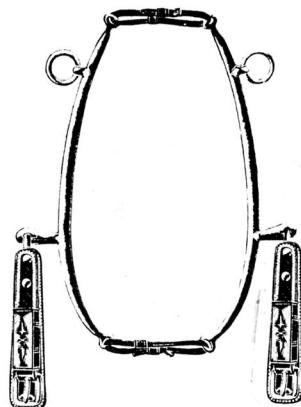
Available Options:

Round side checks; straight folded breast collar; folded breeching & belly band. Buckle-in traces with hame tugs or breast collar. Select any one of three blind styles or open cheek.

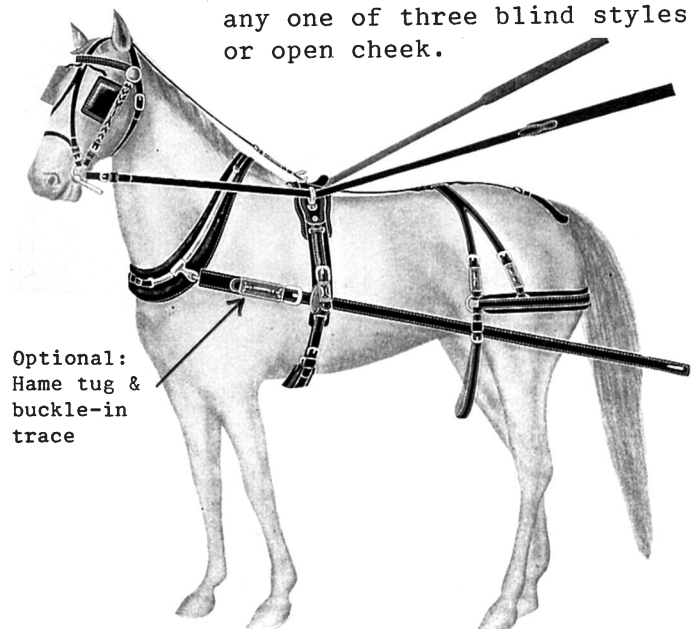
NO. 721 SINGLE DRIVING HARNESS



NO. 1721 Breast Collar;
buckle-in trace



NO. 1823 Buggy Hames
with hame tugs for buckle-in
trace

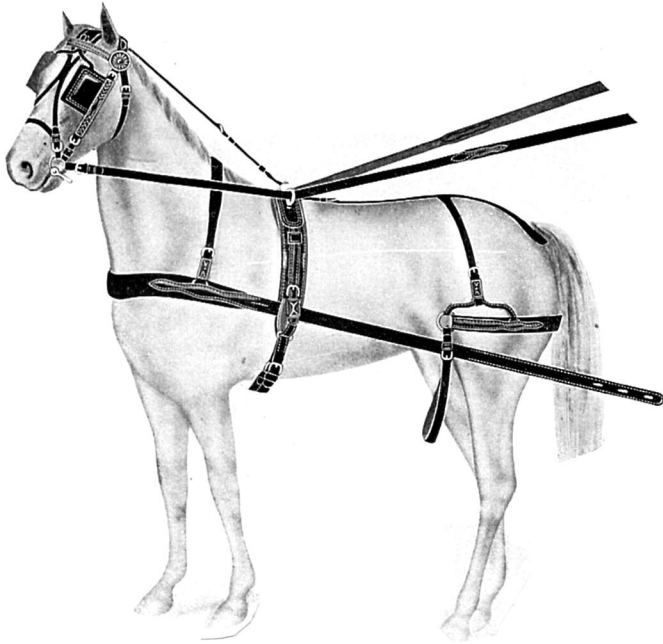


Optional:
Hame tug &
buckle-in
trace

NO. 823 SINGLE DRIVING HARNESS

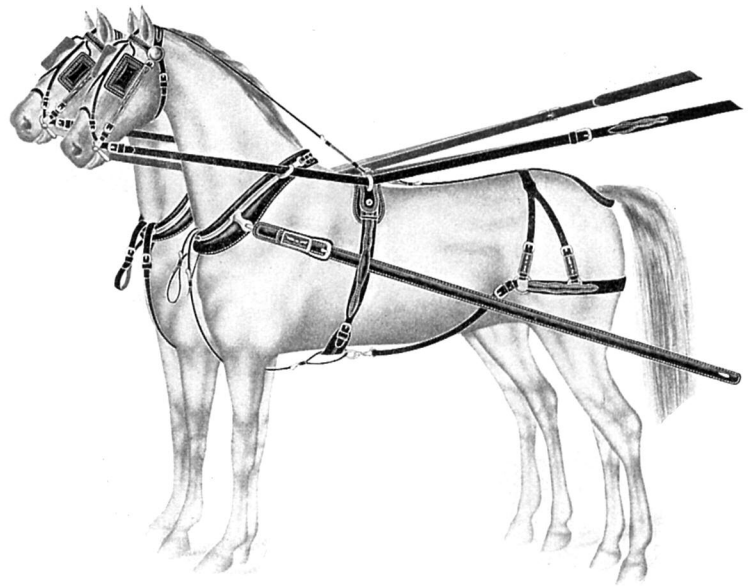
Shown with optional hame tug
and buckle-in trace

Driving Harness



NO. 720 SINGLE HARNESS

Breast-collar style made with single neck strap and single hip strap. Other features same as No. 721 harness.



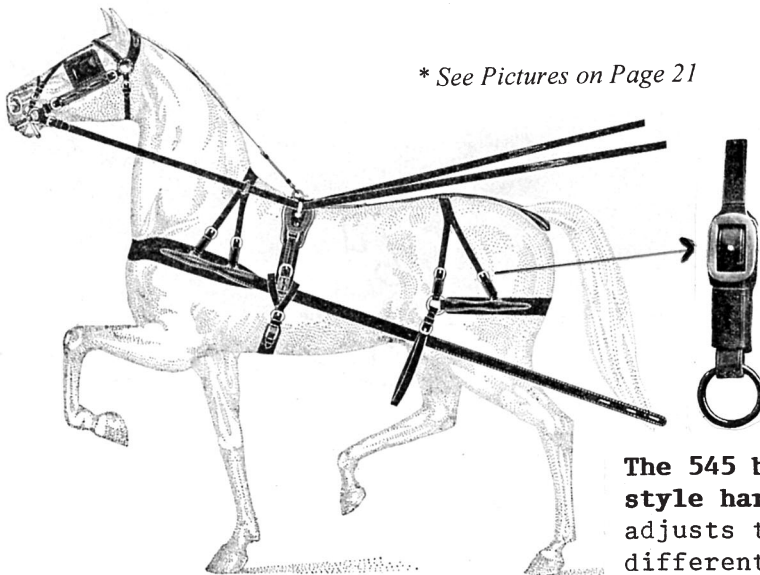
NO. 204 Double Driving Harness

NO. 204-D Deluxe Double Driving Harness. Comes with breeching and is designed for driving 2 horses double or 1 horse single. Includes lines, shaft loops, and hold backs for driving 1 horse single. Comes with lines, hold backs, pole straps, neck yoke straps, and spreaders for driving 2 horses double.

NO. 722 & 824 BUCKLE STYLE HARNESS

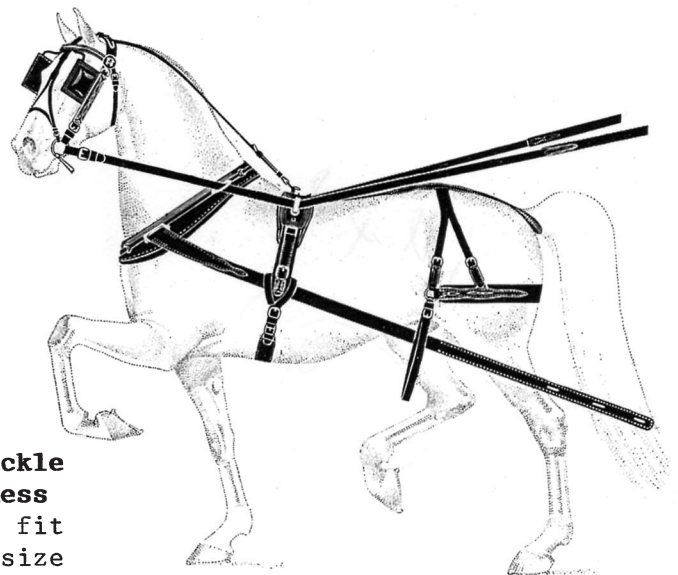
Adjusts to Neatly Fit Different Size Horses

** See Pictures on Page 21*



NO. 722 SINGLE HARNESS

Breast-collar style made with 545 buckles for easy and neat adjustment of neck strap & hip strap. Other features like the NO. 721 harness.

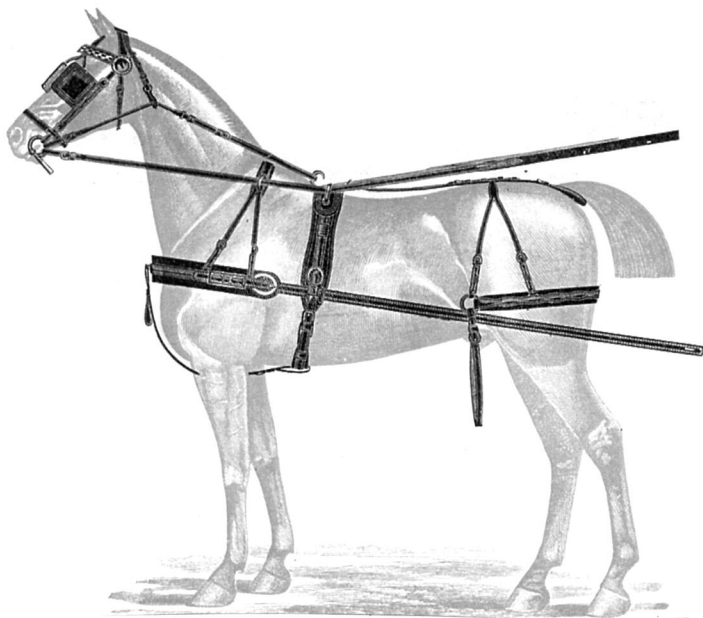


NO. 824 SINGLE HARNESS

Hame & collar style made with 545 buckles on hip straps, for easy & neat adjustment. Same basic description as NO. 823. Standard with No. 54 hames and buggy traces.

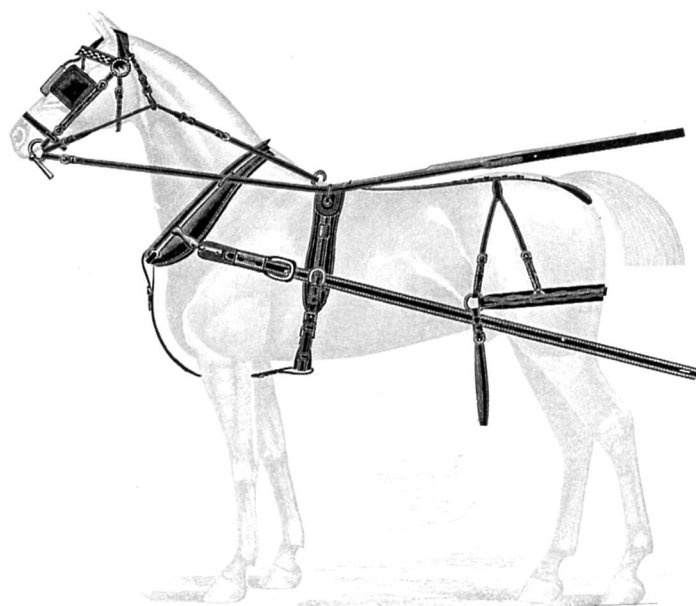
Note: All harness available with round side checks in place of overcheck.

Single Driving Harness



NO. 725 Single Driving Harness

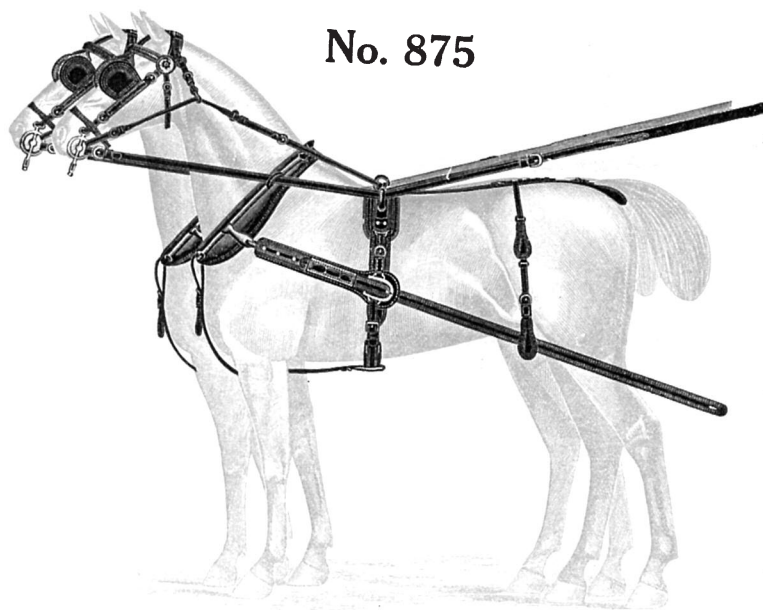
Patent leather, extra fancy; two-ply strapwork throughout; buckle-in breast collar; raised or four-row stitched trace. Raised layer on breast collar and breeching. Choice of bridle and blind styles.



NO. 825 Single Driving Harness

Same basic description as the NO. 725 harness, except hame & collar style.

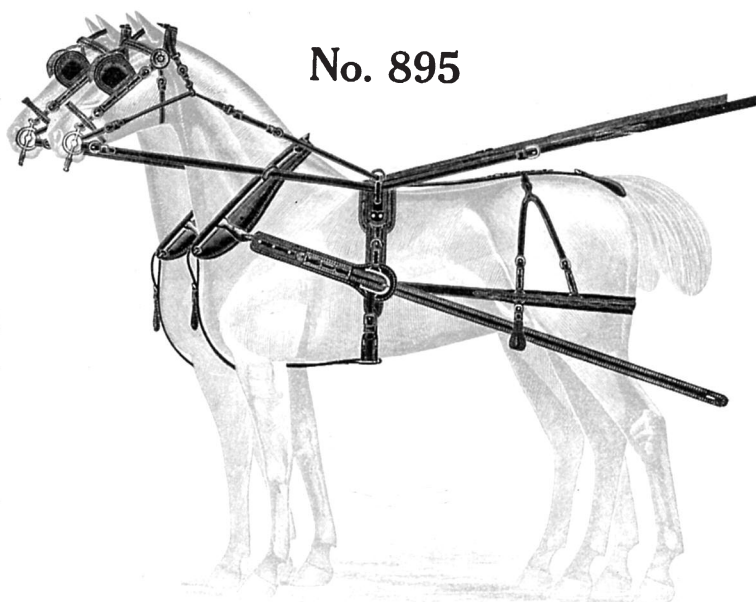
Double Driving Harness



No. 875

NO. 875 Pair Harness

Patent leather; Extra fancy with two-ply strapwork, buggy hames with hame tugs, buckle-in raised or four-row stitched trace. Choice of bridle and blind styles. Shown with round side checks. Overcheck, optional.



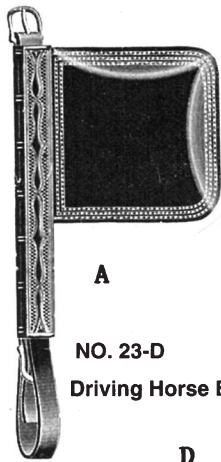
No. 895

NO. 895 Pair Harness

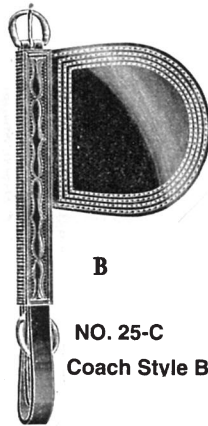
Patent leather; Extra fancy; same basic description as NO. 875 harness, except with breeching.

Driving Harness Parts

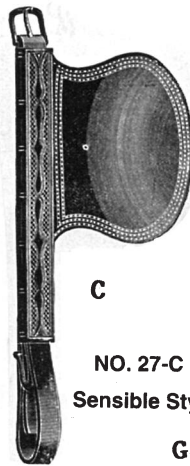
CHEEKED BLINDS



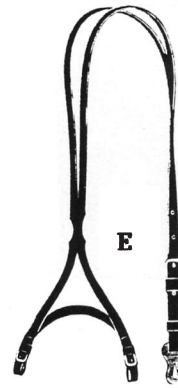
A
NO. 23-D
Driving Horse Blind



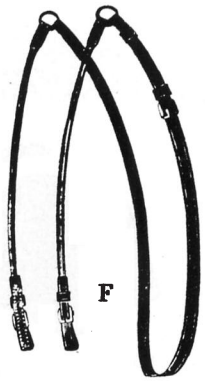
B
NO. 25-C
Coach Style Blind



C
NO. 27-C
Sensible Style Blind



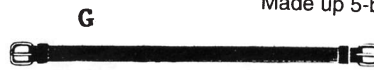
E
NO. 740 Overdraw Check
Made up 5-buckle style



F
NO. 741-R Round Side Check



D
NO. 10 Open Cheek



G
NO. 913 Throat Latch for
driving bridle



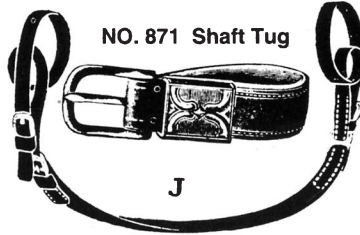
H
NO. 7210 Holdback Strap



NO. 827 Shaft Tug



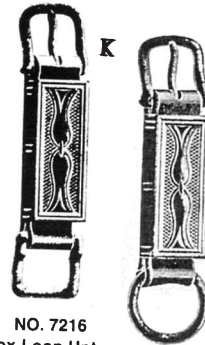
I
NO. 7211 Belly Band, 1"
(for No. 827 Shaft Tug)



NO. 871 Shaft Tug



J
NO. 7212 Belly Band, 1"
(for No. 871 Shaft Tug)



K
NO. 7216
Box-Loop Uptug



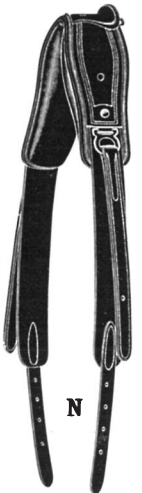
NO. 7217
Box-Loop Uptug



L
No. 95
Rein Hook



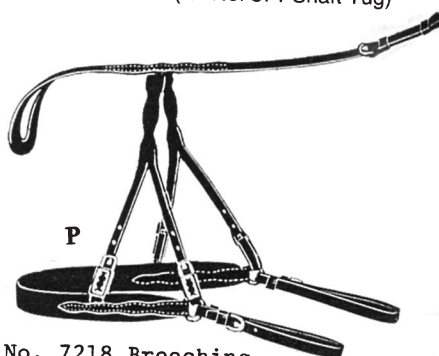
M
No. 580
Swedge Terret



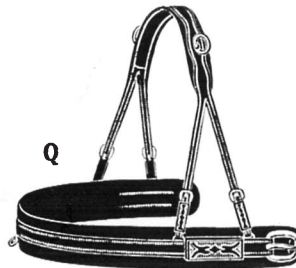
N
No. 7219 Saddle



O
NO. 7213
Buckle Trace Breast Collar



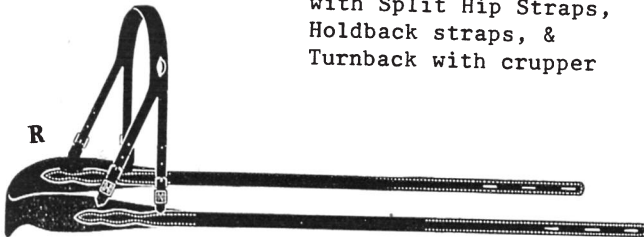
P
No. 7218 Breeching
with Split Hip Straps,
Holdback straps, &
Turnback with crupper



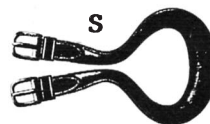
Q
No. 7251 Buckle-trace
Breast Collar



T
No. 982-SS 2 Hole Clip
Stainless Polished or Black Finish



R
NO. 7214 Breast Collar with Sewed in Trace



S
NO. 210 Stuffed Crupper with
buckles



U
No. 1992 Cockeye
• Magnesium Bronze
• Chrome Plated
• Black



V
No. 209-SS Cockeyes
• All Stainless Steel
• Available in 1 1/2" Only



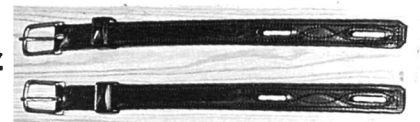
W
NO. 823-S Single Hame Tug



X
NO. 2042 Raised, Double-Stitched Trace, Buckle-on



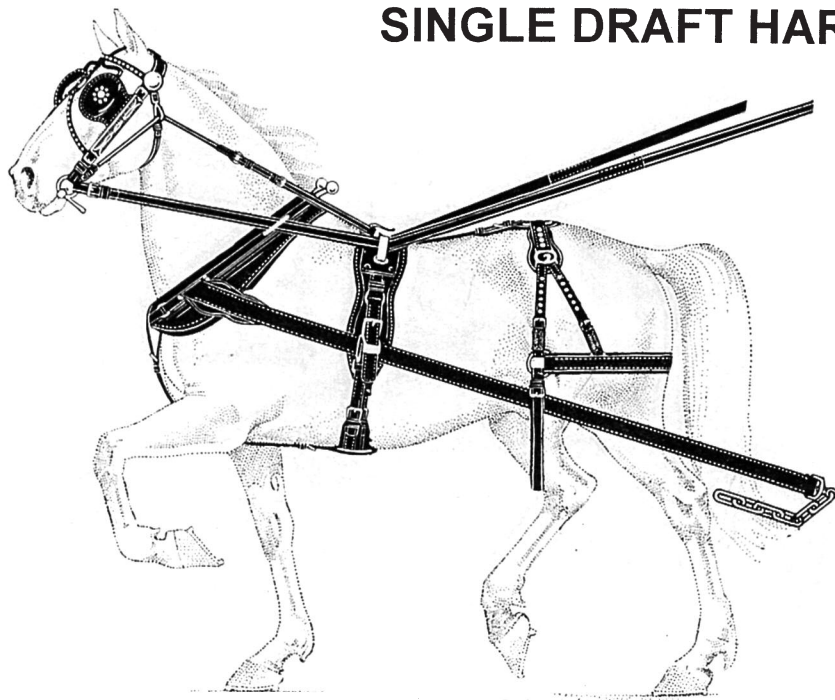
Y
NO. 8232 Single Strap Trace



Z
No. 7215
Trace Extenders (pair)

* See Pictures on Page 21

SINGLE DRAFT HARNESS



Description, NO. 66 HARNESS

BRIDLE: 1" cheek, spotted fronts & face piece

LINES: 1" throughout

HAMES: Steel, specify size

TRACES: 1½ by 6' 6" w/heel chains

BREECHING: 2½" base, 1½" layer, 1 and 1/8" hip strap

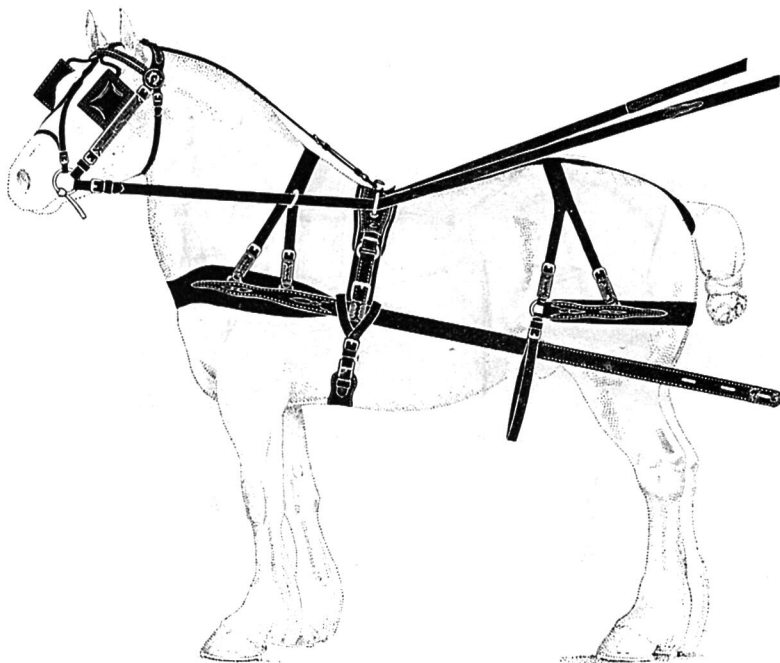
NO. 66 Single Draft Harness NO. 66-B Breast Collar Style

For different bridle styles, refer to Bridle Section.

NO. 66 SINGLE DRAFT HARNESS

** See Picture on Page 16*

This is a high quality single harness for the draft horse. The NO. 66 harness can be modified to meet most any needs, from farm work to street use. It is available with your choice of various bridle styles, and can also be made in 3-strap breeching. The NO. 66 Harness is also available in the heavy breast collar style.



NO. 49 BREAST COLLAR STYLE



No. 66-S Single Draft Saddle
Self-beaded and raised leather.
Chrome-plated or solid brass hardware.



No. 66-P Shaft Loops
Polywog style; large No. 310 buckle; chrome or brass.



NO. 6637 Single Draft Horse Holdback Strap



NO. 6625 Single Draft Horse Belly Band



NO. 68 Draft-Size Breast Collar Single horse breast collar. Buckle-in trace; spaced or box loops.

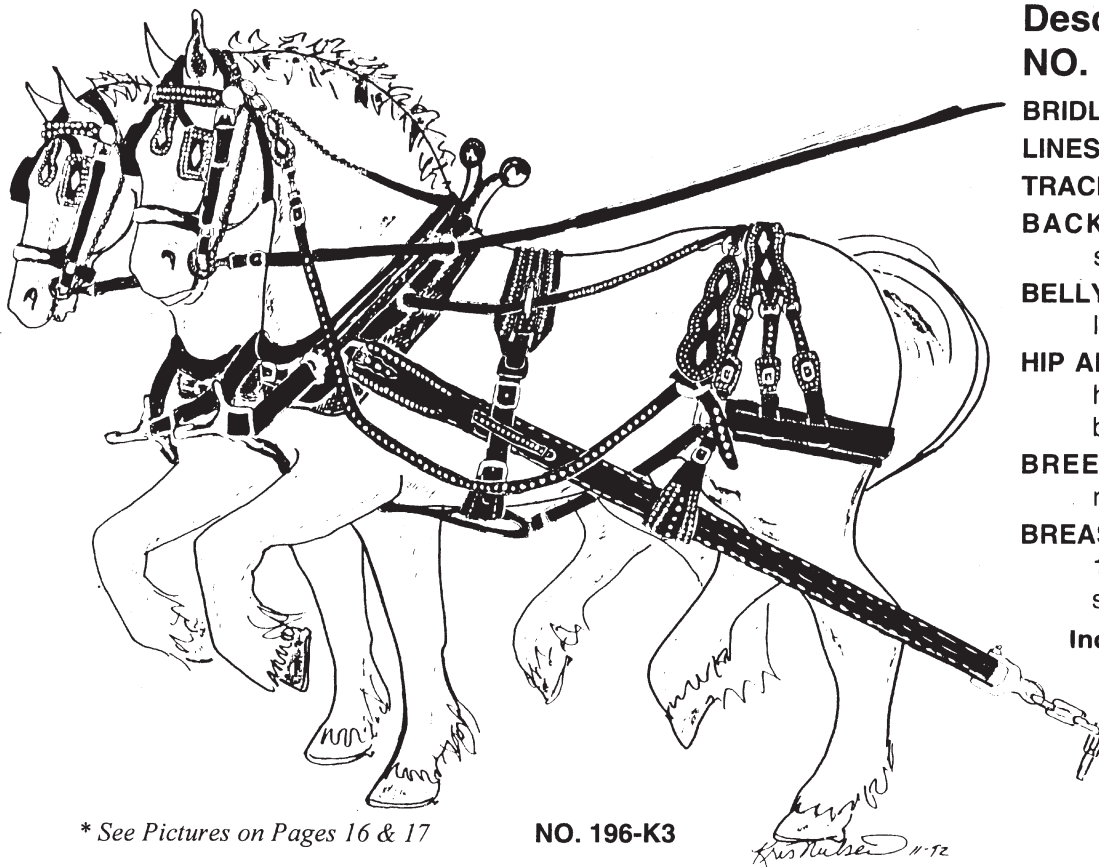
NO. 905-G Line guides, with snap



All single horse harness equipped with Line guides.



NO. 67 Buckle-in Trace for No. 68 Breast Collar



Description, NO. 196 HARNESS

BRIDLES: No. 6 Deluxe Display Bridle

LINES: 1½" by 20'

TRACES: 1½" by 6'6"

BACK PADS: Swell pattern, fancy spotted

BELLY BAND: 2½" folded base and 1½" layer

HIP AND BACK STRAPS: 1½" reverse hip straps with spots; 1½" spotted back straps

BREECHING: 2½" folded base, 1½" raised layer, spotted if desired

BREAST STRAPS & POLE STRAPS: 1½" with No. 1616 combination snap

Included with No. 196 Harness:

- Buckle Safes
- Hip Drops
- Bridle Drops
- Crossline Heart Drop
- Spotted Tie Straps
- Graduated Nylon Spreaders

* See Pictures on Pages 16 & 17

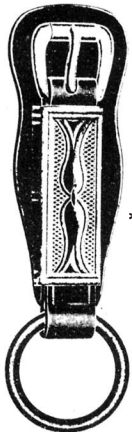
NO. 196-K3

NO. 196 DELUXE DISPLAY HARNESS

This is a nicely spotted display or parade-style harness with large, fancy-shaped hip pads and No. 3124 trace carrier between hip straps. Standard with our No. 6 Deluxe Display Bridle — other bridle styles available. Comes in either two-strap or three-strap breeching assemblies. Solid brass or chrome-plated solid brass spots (specify Brass or Chrome).

- NO. 196** Display Harness with 2-strap breeching and 1½" traces, breast straps, pole straps
NO. 196-K Display Harness with 2-strap breeching and 1½" traces, breast straps, pole straps
NO. 196-K3 Display Harness with 3-strap breeching and 1½" traces, breast straps, pole straps
NO. 196-K3P Patent-Leather Display Harness, same as 196-K3
NO. 196-K3P-SS Patent-Leather Display Harness, 196-K3P, with stainless-steel No. 500 hames

AVAILABLE as an Added Option



Draft Size Box-Loop Up Tugs—41½ inches with double & sewed safe. Available in different widths and patterns.

* See Picture on Page 16

NO. 975 PEAKED COLLAR HOUSING

The peaked collar housing is a nice addition to the Display Harness. These clamp under hames and are designed to fit almost any size collar.

NO. 975 Peaked Housing: All leather, trimmed with round spots, brass or chromed. Swing toggle at top. (pair)

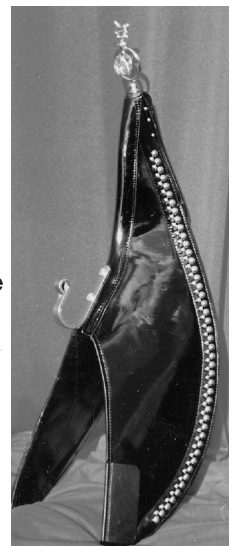
NO. 975-P Patent-Leather Peaked Housing (pair)

NO. 976 FULL-LENGTH COLLAR HOUSING (not pictured)

NO. 976 Full Length Housing: Same as No. 975, except full length. Buckle-on. (pair)

NO. 976-P Full Length Housing, Patent-Leather (pair)

Stainless-steel spots & hardware available.



NO. 975



NO. 460

NO. 460 Tie Straps
 7/8" wide, 7 ft. long;
 plain or spotted (approx.
 ninety 1/2" spots)
 Specify: brass or
 chrome
NO. 460-P No Spots
NO. 460-S Spotted



NO. 661



NO. 661 Cart Attachment for Single Horse With Shaft Tugs, Shaft Loops, and Belly Band. Snap-on. If ordering with harness, specify extra cart dees on backpad.



NO. 176

NO. 176 Line Center Drop

NO. 177 Bridle Drop

NO. 178 Hip Drop, single-row spots

NO. 178-D Hip Drop, double-row spots

NO. 179 Fancy, drop-style spreader (same size as bridle drop #177, and same spotting pattern)

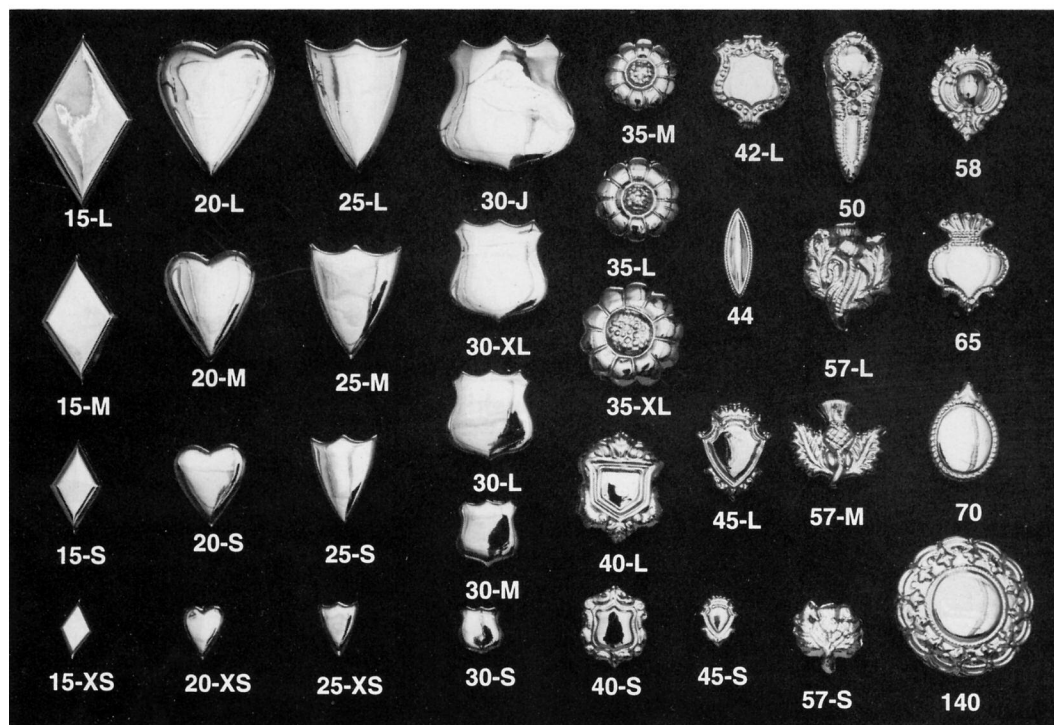


NO. 179

* See Picture on Page 16

HARNESS ORNAMENTS

Quality Chrome Plated Solid Brass Lead-Filled
Harness Ornaments with Chicago Screw Fasteners



Reprinted by permission – Weaver Leather, Inc. All rights reserved.



No. 007 Show Hook

- Horse Size
- Polished Stainless Steel
- Also Available in Brass -



No. 983 FSS

- Specially designed to Use With No. 007 Hook for Show Hames
- Polished Finish



No. 72 Barrel Top

- Used on our show and pony hames
- Finish - Chrome or Brass

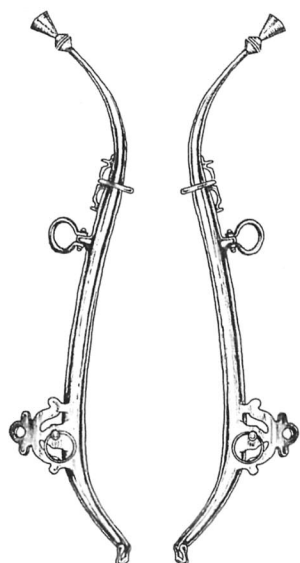


No. 82 Show Hame Top

- $\frac{7}{16}$ " Threaded Hole
- Finish - Brass or Chrome
- Brass



NO. 3 Toggle Stick or Threaded



No. 821-SS Show Hames

- All Stainless Steel Except Line Ring and Top are Chromed Brass



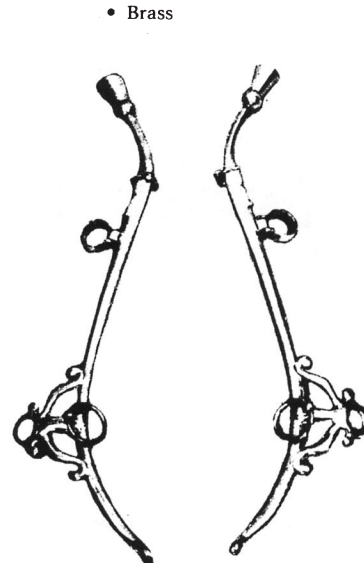
No. 720-SS Show Hames

- All Stainless Steel Except Top is Chromed Brass



No. 820-SS Show Hames

- All Stainless Steel Except Line Ring and Top Are Chromed Brass



**No. 755 Solid Brass Show Hame
New Ratchet Style 24"-29"
Polished Brass or Chrome Plated**



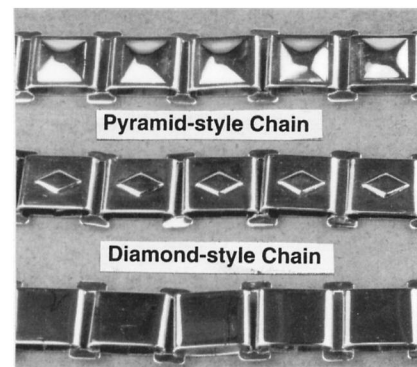
NO. 755-T Hook



No. 232 Housing Hook

- Available with No. 82 or No. 72 Tops
- Brass or Chrome

No. 99 Show Chain



Flat Chain



~ *No. 200 Custom Show Harness* ~ For Single, Team, and Multiple Hitch

Our *SAMSON CUSTOM SHOW HARNESS* is manufactured using only the finest materials available, accented with your choice of ornamentation, to produce a world-class show harness that you will be proud to own and use.

Standard Features on all Show Harness Include:

- Inlaid patent-leather loin drops, hip pads, and lazy strap covers
- Folded breeching base with raised layer accented with patent bead
- Choice of Chicago-style (long) or Todd-style (short, double billet) back pad
- Chain trim on bridle front, back pad, and collar housing
- Box-loop uptugs
- Stainless steel show hames
- Stainless steel heel chains

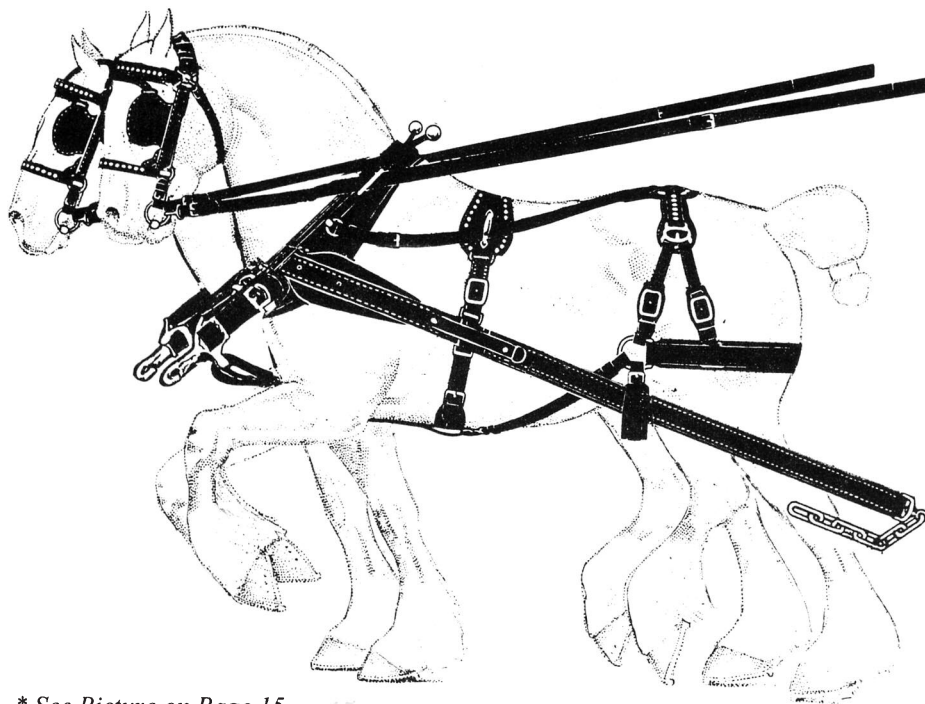
Our line of show harness includes a dedicated Single Show Harness, available in either breast collar or hame and collar, which is especially suited for cart class competition. We also offer a package that allows you to convert our team harness to a single harness by providing you the following parts:

- Cart lines
- Line guides
- Martingale
- Cart attachment
- Cart holdback straps
- Flat-chain tie-down

We are prepared to supply all necessary parts for multiple hitches as well, including tandem, unicorn, four-up, six-up, and eight-up.

At *SAMSON HARNESS SHOP*, we are willing to work with you to design a *CUSTOM SHOW HARNESS* to meet your needs. Please call for additional options and pricing.

~ See Pictures on Pages 18 & 19 ~



* See Picture on Page 15

Description, NO. 193 HARNESS

BRIDLES: Ring crown, concord blinds, double & stitched front and winker brace

LINES: 1 and 1/8" by 20'

TRACES: 1½ by 6' 6"

BACK PADS: Swell pattern, double & stitched

BELLYBANDS: 2½" base and 1½" layer

HIP AND BACK STRAPS: 1 and 1/8" back straps; 1½" double & stitched hip tugs spotted

BREECHING: 2½" double strap with 1½" layer, 1¼" reverse side straps, 1" lazy straps with wide liners.

BREAST STRAPS & POLE STRAPS: 1½ inch

NO. 193 TEAM HARNESS

The No. 193 Team Harness is a high quality work harness.

Standard features include:

- Wear Leathers at all wear points to extend life of the straps
- Standard spotting on bridle front, nose band, back pad and hip tug
- Solid brass or chrome-plated brass hardware
- Solid brass or chrome-plated solid brass spots

Note: For a single horse, one-half set of team harness can be ordered. Refer to price list for details.

The rump pads and hip pads are double sewed leather. The breeching seat and belly band base are flat double sewed, which puts grain side of leather rather than flesh side against the horse — this adds to the working comfort of the horse.

This is a well made work harness for the draft horse — we don't think you can buy a better one.

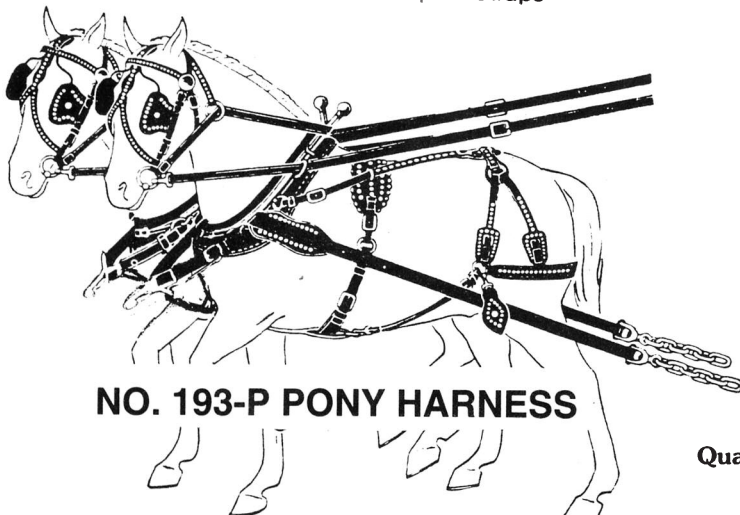
* ON ALL OUR HARNESS the spots are either solid brass or chrome-plated solid brass. Please note that chrome-plated solid brass spots have a brighter finish than nickel spots, and have proven to be more durable. Stainless steel spots also available.

NO. 193-K HARNESS

Same as No. 193 Harness except with 1¾ inch traces, breast straps and pole straps.

NO. 193-N HARNESS

Same description as No. 193 Harness except with 2 inch nylon-center trace. This three-ply trace constructed with a center of heavy nylon placed between two pieces of heavy harness leather, for extra strength and neat appearance. This harness equipped with 1¾ inch breast straps and pole straps.



NO. 193-P PONY HARNESS

NO. 193-P PONY HARNESS

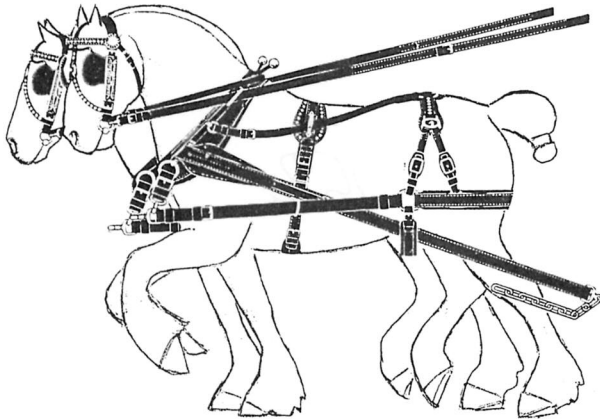
Same as No. 193 Harness, except made smaller, with lighter strapwork. Harness pictured with No. 18 Bridles and fancy spotting. Sizes: Mini, Small, Large

NO. 193-P3

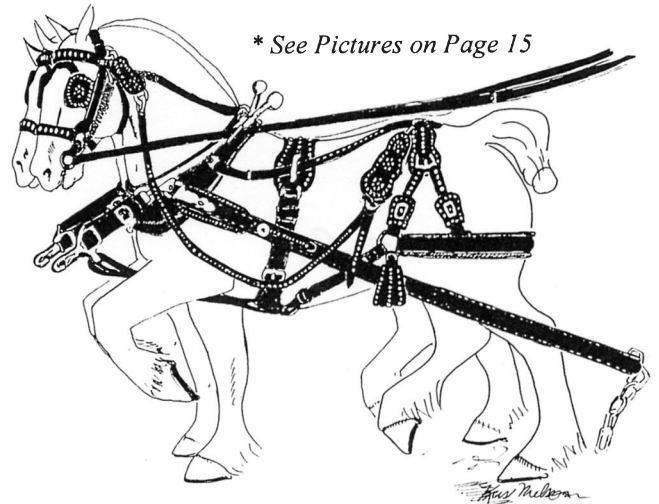
Three-strap breeching Pony Harness

Quality Craftsmanship You Can Trust

NO. 193 HARNESS VARIATIONS

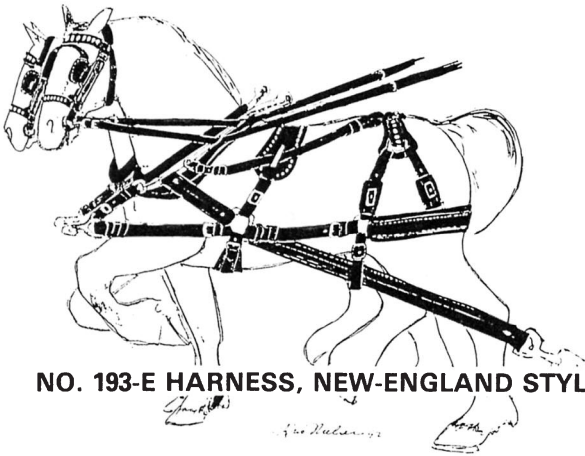


NO. 193-B SIDE-BACKER HARNESS

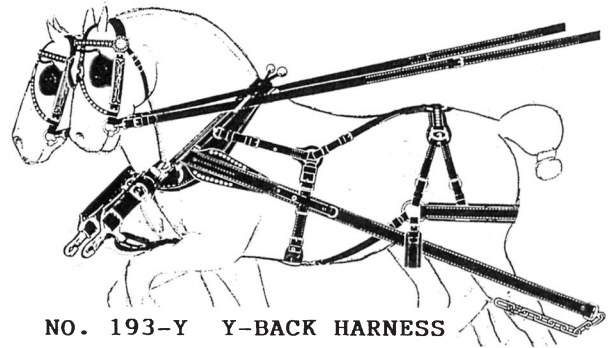


** See Pictures on Page 15*

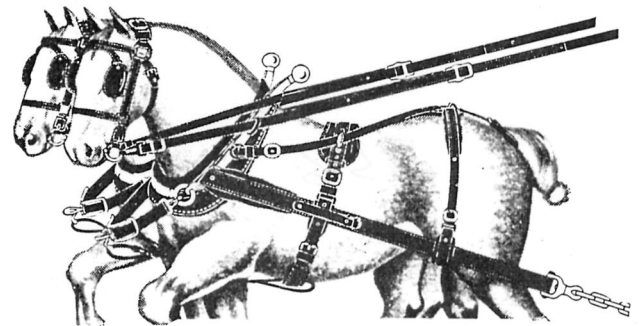
NO. 193-X HARNESS, Extra Fancy Spotted



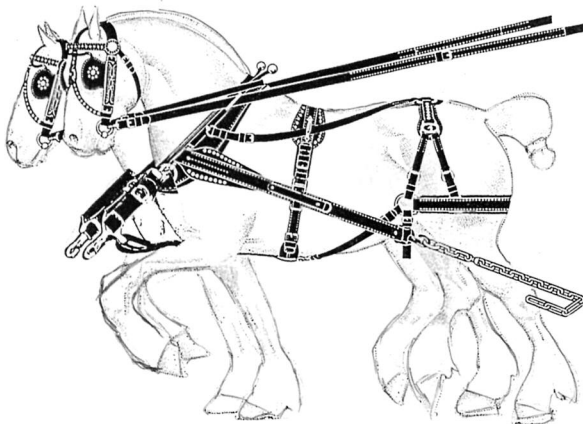
NO. 193-E HARNESS, NEW-ENGLAND STYLE



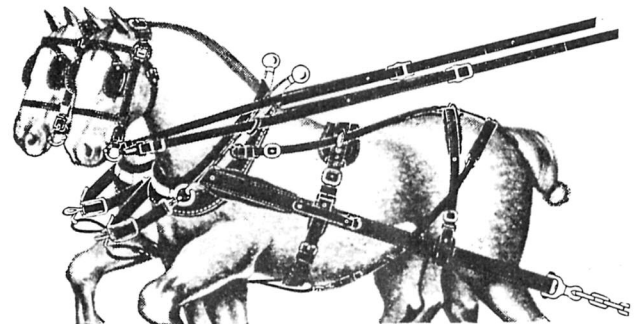
NO. 193-Y Y-BACK HARNESS



NO. 194 FIELD STYLE HARNESS
Team Harness, Less Breeching

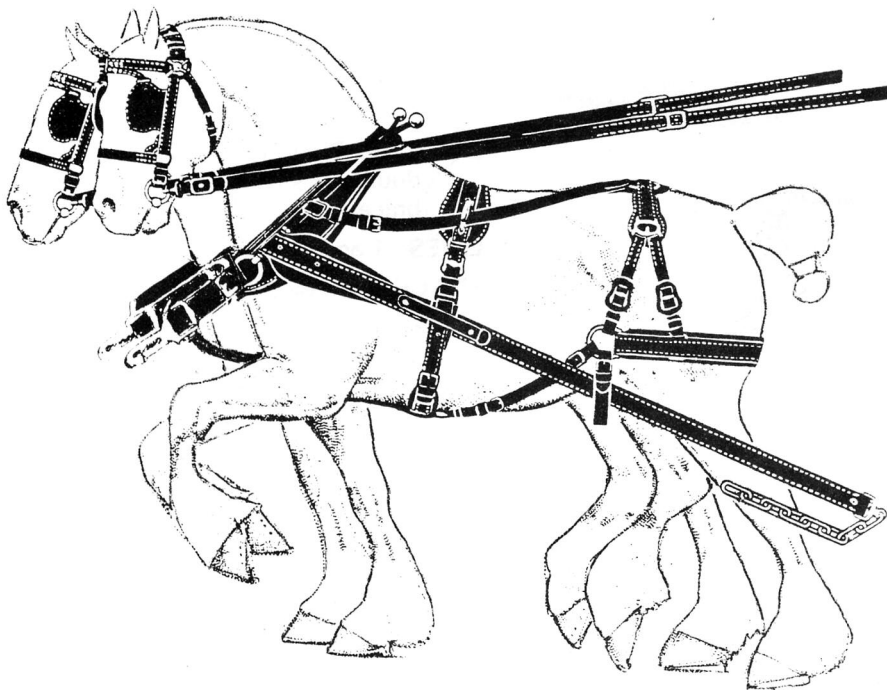


NO. 193-ST SHORT-TRACE HARNESS
With Butt Chains



NO. 195 YANKEE BREECHING HARNESS

We offer a wide variety of harness styles specifically suited to different applications. Call us and we can further discuss which style of harness will best meet your needs.



* See Picture on Page 15

NO. 192 TEAM HARNESS

The No. 192 Team Harness is an untrimmed work harness. Every strap is made to give you the service you are entitled to expect. Includes wear leathers at all wear points to extend life of the straps. A quality farm harness.

NO. 192-K HARNESS

Same as No. 192 Harness except with 1 3/4 inch traces, breast straps and pole straps.

NO. 192-L HARNESS, QUARTER HORSE SIZE

Untrimmed team harness made to fit lighter horses (1000 - 1200 lb. horse). Same basic design as No. 192 Harness, except lighter strapwork throughout.

Description, NO. 192 HARNESS

BRIDLES: Ring crown, concord blinds, double & stitched front and winker brace

LINES: 1 and 1/8" by 20'

TRACES: 1 1/2 by 6' 6"

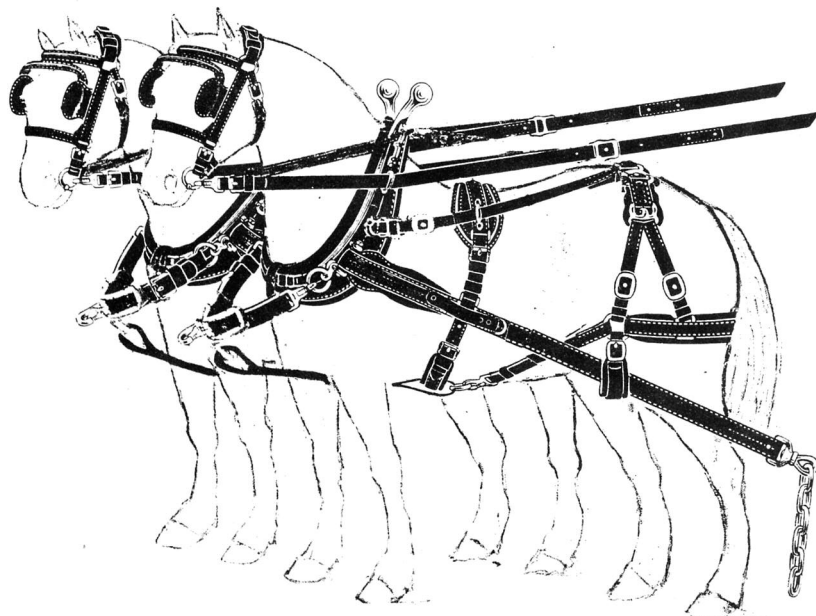
BACK PADS: Swell pattern, double & stitched

BELLY BAND: 2 1/2" base and 1 1/2" layer

HIP AND BACK STRAPS: 1 and 1/8" back straps; 1 1/2" double & stitched hip tugs.

BREECHING: 2 1/2" single strap base, 1 1/2" layer, 1 1/4" reverse side straps, 1" lazy straps with wide liners

BREAST STRAPS & POLE STRAPS: 1 1/2 inch



NO. 192-L HARNESS

NO. 192-L HARNESS

BRIDLES: 7/8" cheek

LINES: 1" by 18'

TRACES: 1 1/2" by 6'

BACK PADS: 1 1/4" layer, 1 1/4" market straps

BELLY BAND: 2" base and 1 1/4" layer

HIP AND BACK STRAPS: 1" back straps, 1" hip straps, 1 1/4" double & stitched hip tugs

BREECHING: 2" single strap base with 1 1/2" layer, 1 1/8" reverse side straps, 1" lazy straps with liners

BREAST STRAPS & POLE STRAPS: 1 1/2 "

Horsepower, well harnessed, is always dependable.

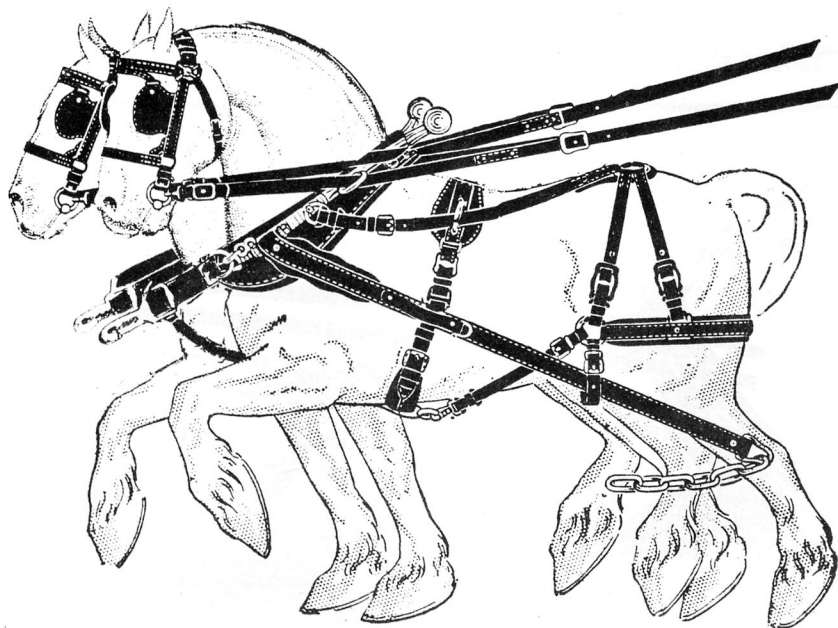
Harness Numbering Code

Number, followed by **K:** 1 3/4" traces, breast straps & pole straps

Number, followed by **L:** made to fit lighter horses

Number, followed by **N:** 2" nylon-center traces, 1 3/4" breast straps & pole straps

Number, followed by **X:** extra-fancy spotted



* See Pictures on Page 15

NO. 191 TEAM HARNESS With Fully-Adjustable Hip Straps

The No. 191 Team Harness is ideal for younger horses because of its wide range of adjustment. Equipped with Kiernan trace carrier. Wear leathers at all wear points to extend life of the straps. A very practical and functional harness.

NO. 191-K HARNESS

Same as No. 191 Harness, except with 1 3/4" traces, breast straps & pole straps.

NO. 191-L HARNESS, QUARTER HORSE SIZE

Same as No. 191 Harness, except made with lighter strapwork for 1000 - 1200 lb. horse.

Description, NO. 191 HARNESS

BRIDLES: Ring crown, concord blinds, double & stitched front and winker brace

LINES: 1 1/4" by 20'

TRACES: 1 1/2" by 6'6"

BACK PADS: Swell pattern, double & stitched

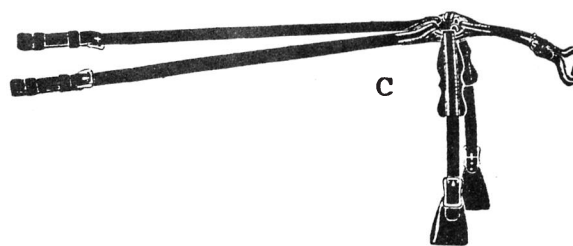
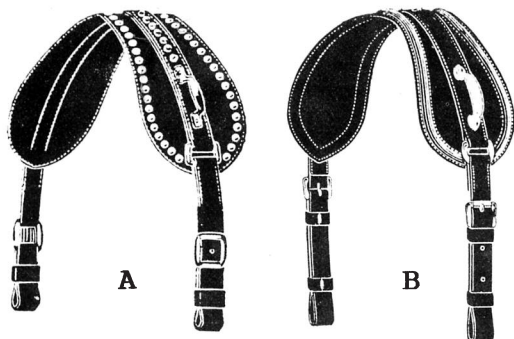
BELLY BAND: 2 1/2" base and 1 1/2" layer

HIP AND BACK STRAPS: 1 1/8" back straps; 1 1/8" hip straps

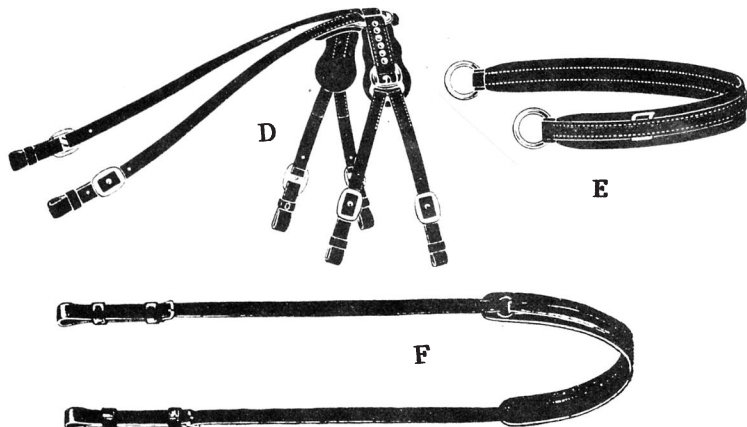
BREECHING: 2 1/2" single strap base, 1 1/2" layer, 1 1/4" reverse side straps, 1' lazy straps with wide liners

BREAST STRAPS & POLE STRAPS: 1 1/2"

BACK PADS ** SPIDERS ** BREECHINGS

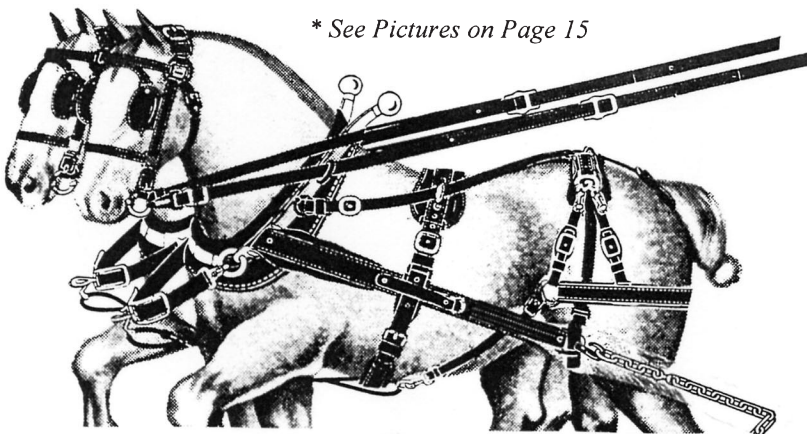


* Dees for Cart Attachment, optional on back pads.



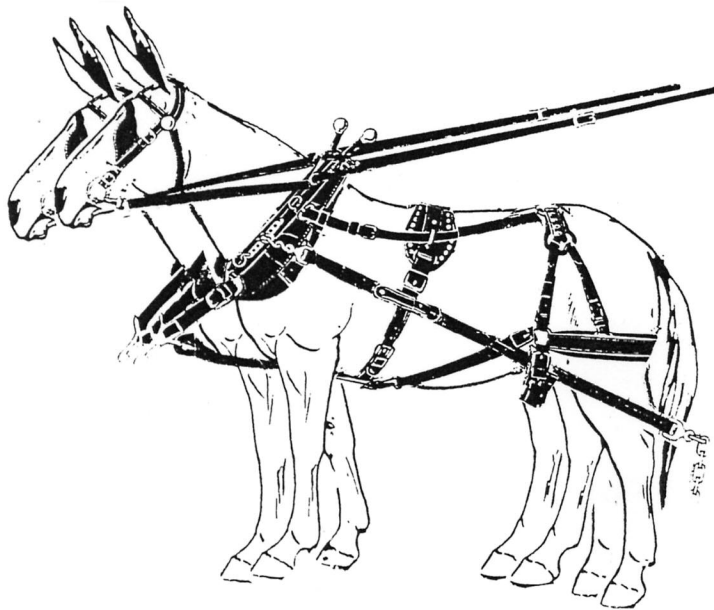
- A. NO. 61 Team Back Pad, Spotted (pr.) With billet straps.
- B. NO. 61-P Team Back Pad (pair) With beaded, raised edge, and raised center layer. Billet straps.
- C. NO. 1020 Field Spider (pair)
- D. NO. 1032 Concord Spider (pair) With No. 545 buckles on hip straps.
- E. NO. 1035 Concord Breeching (pair) Folded breeching, optional.
- F. NO. 1036 Hip Breeching (pair) For team harness. 2" body, 1 1/8" side straps. To be used with crupper.

* See Pictures on Page 15



NO. 275 SNAP-BREECHING LUMBER HARNESS

Logging harness with short traces and butt chains. Snap-on removable breeching.



NO. 592 MULE HARNESS



No. 882 Trace Chains 7½'
For Lone Star Hames



No. 480 Heel Chain, 8 Link

No. 489 Heel Chain, 8 Link
*Stainless Steel

SWIVEL DEE HEEL CHAINS



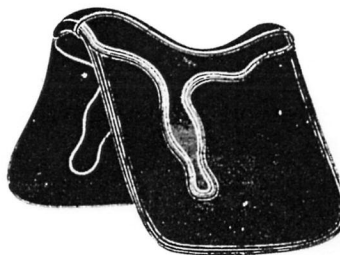
No. 450
Swivel Dee Heel Chain



No. 488 Heel Chain Dees

For attaching heel chains to end of traces. With bolt.

HAME HOUSINGS



NO. 974 Flat Hame Housing:
plain or spotted, brass or chorme
Used to keep horse's neck & shoulders dry in wet weather. Also used for decorative purposes.



No. 989
Straight Concord Clips



Grab Hook



No. 21 Connectors

NO. 275 HARNESS

Same description as No. 193 Harness, except breeching is snapped to trace carrier on hip tug to make breeching easily removable.



NO. 1275 Billet Positioning Strap; ¾" strap;
used by pullers to hold belly band billet in proper position



No. 66-L Butt Chains, 36"
For Short-trace Harness

CUSTOM MULE HARNESS

* Bridles available in Split Crown or Ring Crown pigeon-wing style. Custom made for your mules. Bolt or Lone Star adjustable hames. Also made with chain traces & leather pipes. No. 592 style shown. Other styles available.

Call for information.

* See Picture on Page 15

TEAM LINES

The longer team line (draft line) goes from the outside ring of the bit back to the driver's hand.

The shorter line (called the coupling line or cross line) is buckled to the longer line and passes through the inside hame ring or spreader to the opposite horse's inside bit ring.



TEAM HARNESS



#15-A 193-XN Custom (P. 10 - 11)



#15-B 193-XN Custom (P. 10 - 11)



#15-C 192-N (P. 12)



#15-D 193-N (P. 10)



#15-E 191-N Russet Leather (P. 13)



#15-F 191



#15-G Mule Bridle



#15-H (P. 14)



#15-I 275 Logging Harness (P. 14)

HARNESS PARTS & CARE PRODUCTS



#16-A Spreaders (P. 31) and Spotted Drops (P. 7)



#16-B Custom Single Draft Harness (P. 6)



#16-C Wood Hames (P. 23)



#16-D (L to R) Spaced Loop Uptug; Box Loop Uptugs; Small Pressed Loops (P. 26)



#16-E Breast Collar w/ Buckle-in Trace



#16-F Pressed Leather Loop



#16-G Wood Wagon Set (P. 32)



#16-H Peaked Cap Housing (P. 7)



#16-I Brass Sleigh Bells (P. 23)



#16-J Show Loin Drop



#16-K Leather Care Products & Gall Salve

SPOTTED DISPLAY HARNESS



#17-A 196-K3P Custom



#17-B 196 Custom w/ Todd-style Back Pad



#17-C 196-K3P w/ Uptugs



#17-D Full-length Collar Housing



#17-E Deluxe Display Bridle



#17-F 196-K3 w/ Uptugs, Custom

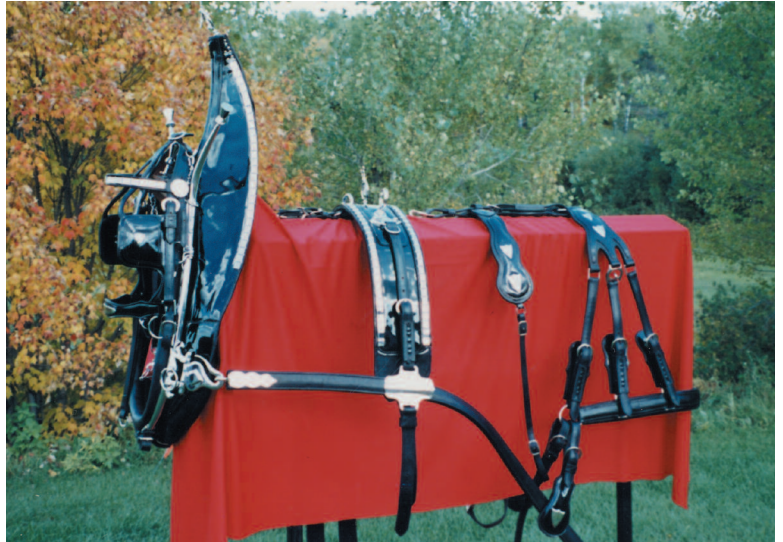


#17-G 196 Custom

DRAFT HORSE SHOW HARNESS



#18-A Show Bridle



#18-B No. 200 Custom Show Harness



#18-C Show Bridle



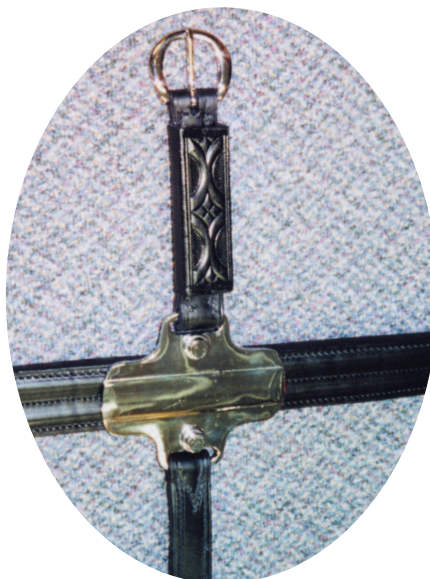
#18-D Custom Cart Show Harness



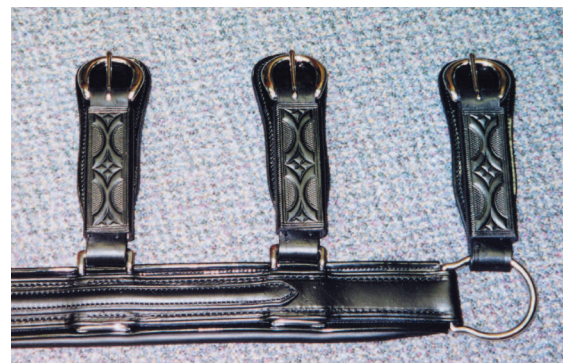
#18-E (L to R) Chain Martingale, Martingale w/ Drop



#18-F Chicago-style (Long) Show Back Pads



#18-G Show Trace Plate, w/ Uptug



#18-H Show Breeching w/ Box Loop Uptugs

DRAFT HORSE SHOW HARNESS



#19-A Show Hip Pad



#19-B Custom Breast-collar Single Show Harness



#19-C Custom Show Back Pad



#19-D Breast Collar Detail on #19-B



#19-E



#19-F Scotch Show Collar
w/ 821-SS Hames

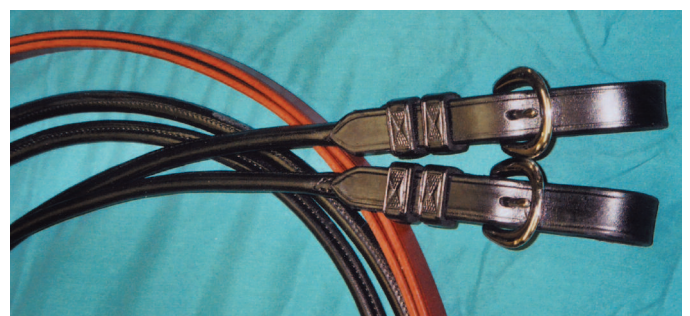


#19-G Top: Show Hold-back Straps
Center: Show Crupper & Fork
Bottom: Show Martingale w/ Drop

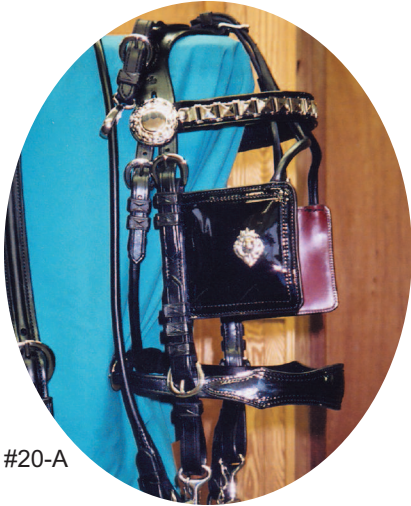


#19-H Box Loop Detail

#19-I Custom Show Lines with Round Fronts



BRIDLES



#20-A



#20-B



#20-C



#20-D



#20-E



#20-F



#20-G



#20-H



#20-I



#20-J No. 6 Bridle



#20-K Detail of Short Box Loop on Cheek of No. 6 Deluxe Display Bridle

HORSE & PONY DRIVING HARNESS



#21-A Breast Collar w/ 545 Buckles



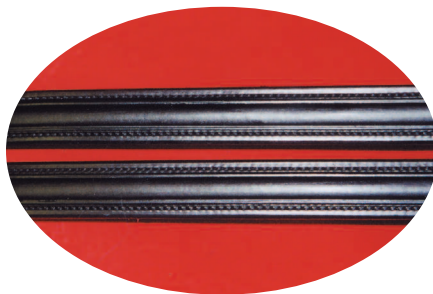
#21-B 725 Saddle



#21-C Custom Driving Harness w/Open Bridle



#21-D Driving Bridle



#21-E Raised Traces



#21-F Breast Collar w/ Box Loop Uptugs



#21-G Back Pads for No. 204 Double Driving Harness



#21-H 721 Single Driving Harness



#21-I Breast Collar Detail

FARM, DRIVING HORSE & PONY HAMES



A slimmer, more tapered hame than the 520. Adjusts to fit more collar sizes.
Available in stainless steel.

No. 500 Farm Hames

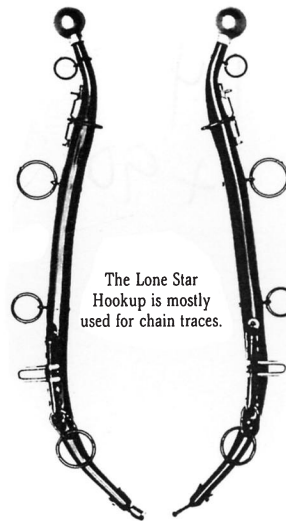
- Bolt Type
- Tubular Steel
- Finish - Black



Designed for everyday use with good fitted collar. Better fit on collars 28" and up.
Available in stainless steel.

No. 520 Farm Hames

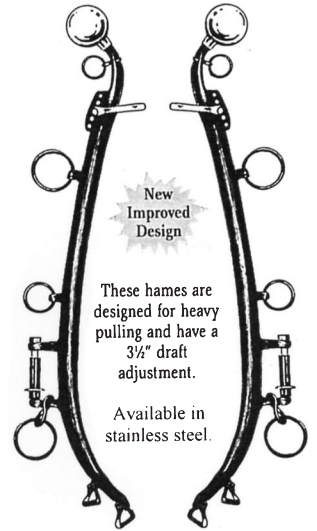
- Bolt Type
- Tubular Steel
- Finish - Black



The Lone Star Hookup is mostly used for chain traces.

No. 522 Lone Star Hames

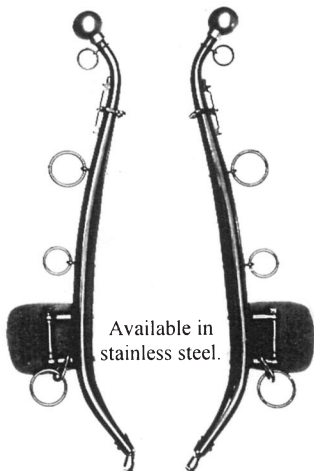
- Tubular Steel
- Black or Chrome Plated



New Improved Design
These hames are designed for heavy pulling and have a 3 1/2" draft adjustment.
Available in stainless steel.

No. 620 Pulling Hames

- With Large Hame Balls
- Tubular Heavy Steel
- Black



Available in stainless steel.

No. 420 Pony Hames

- Black
- Tubular Steel



Available in stainless steel.

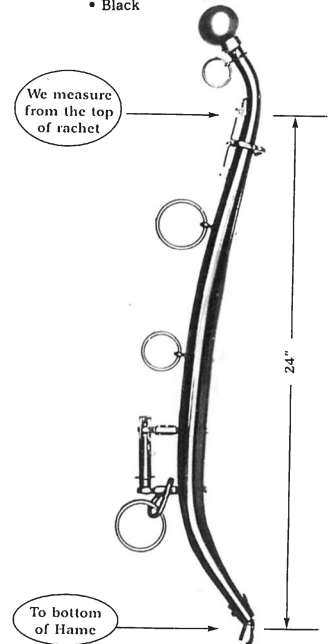
No. 58 Pony Hames

- Made with Same Tubing as Buggy Hames
- Black
- Tubular Steel
- Brass or Chrome Balls



No. 410-SS Coach Hames

- All Stainless Steel
- Available in sizes 16" to 30"



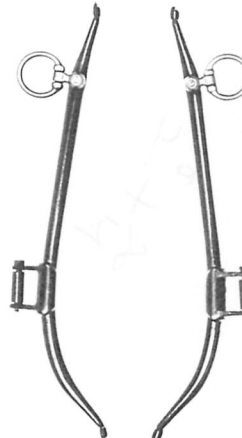
No. 53 Buggy Hames

- Shown with Flexible Terrets
- Black
- Tubular Steel
- Available in Sizes 16" to 24"



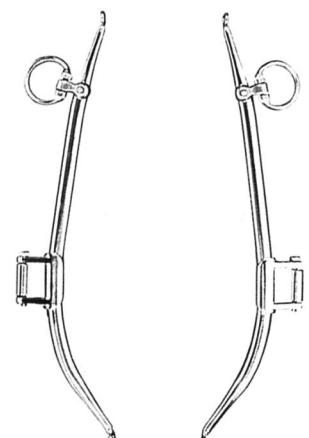
No. 53-SS Buggy Hames

- All sizes from 16" to 24"
- With or Without Terrets
- Stainless Polished Finish



No. 54 Buggy Hames

- Shown with Flexible Terrets
- Black
- Tubular Steel



No. 54-SS Buggy Hames

- All Stainless Steel
- Available in all sizes from 12" to 24"
- With or Without Terrets
- Polished Finish

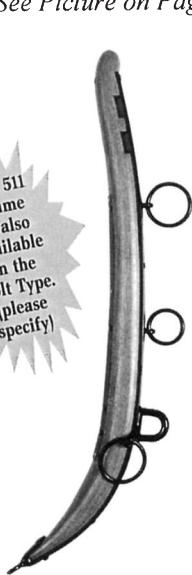
Wooden Hames

MADE IN SIZES 18" 20" 22" 24" 26" 28" 30" 32"
Steam Bent Hickory Wood

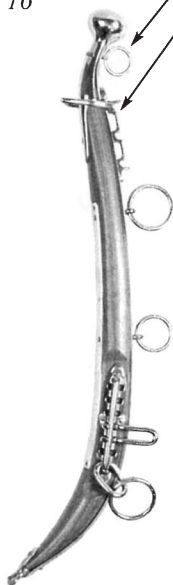
NOTE: All have new & improved ratchets and loops now.

* See Picture on Page 16

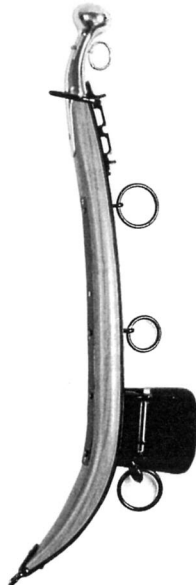
No. 511
Hame
is also
available
in the
Bolt Type.
(please
specify)



No. 511



No. 512



No. 510 Black Hdwe.



No. 510 SS Hdwe.

Wooden Hames
available in:

- Regular Steel Hardware
- All Stainless Hardware
- All Brass Hardware

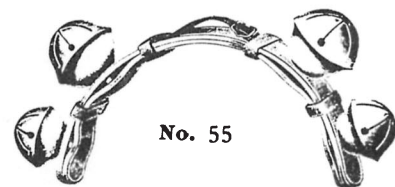
- Wood has a Natural Finish
- These Hames are Curved to Fit in Collars Better

- Hames available With Top or Without Top
- Hame Top will be Solid Brass or Chrome on Brass

Hames are also available in "Red" with Black, SS or Brass Hardware.

These Hames are also available in Staple Type.

SLEIGH BELLS



No. 55

* See Picture on Page 16

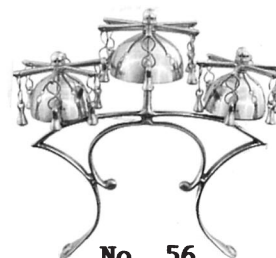
SOLID BRASS SLEIGH BELLS

No. 51 Double strap with loops
19 Brass Bells

No. 53 Doubled 4" strap with
25 Brass Bells, accented by
brass spots

No. 54 Hip Drop Style mount,
with 4 Brass Bells

No. 55 Brass Rump Bells,
with 4 Brass Bells mounted
on a double strap



No. 56

Brass Saddle Chimes

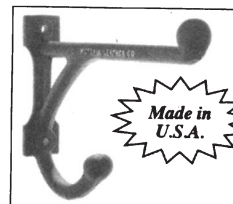
Harness Hook

Older American Pattern!

Durable Cast Iron, black finish.

Easy mounting using two 1/2" lag bolts.

12 1/2" Draft
10" Horse
8" Pony



Bottom hook is large
enough to hold collar.



No. 83 Hame Fastener

- Lightweight - Designed for Farm Use Not for Pulling
- Black or Chrome Plated
- Made in U.S.A.



No. 1983 Bottom Clip

- Plain Finish
- Steel
- Also available in Stainless,



No. 938 Hame Loop

- For No. 500 Hames
- Brass and Chrome Plated



No. 985 Bottom Loop with Roller

- Steel - Black

No. 097 Favorite Hame Top

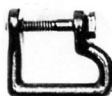
- Brass or Chrome



No. 84 Hame Fastener

- Heavy Duty - Designed for Pullers
- Comes with Short and Long Clevis
- Steel - Black Finish

Now Available
in Stainless Steel!



No. 986 Screw Type Bottom Loop

- Black
- Stainless Steel



No. 991 Ring Stud

- Plain Finish
- Steel
- Also available with Rings,



No. 93 Hame Ball - 3/4" Hole

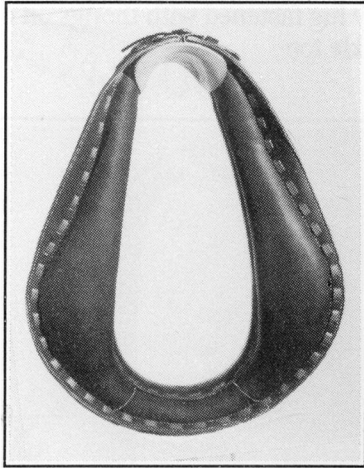
- Large Ball for Pulling Hames
- Brass or Chrome



No. 92 Hame Ball - 3/4" Hole

- Reg. Size for Farm Hames
- Brass or Chrome
- Stainless Steel

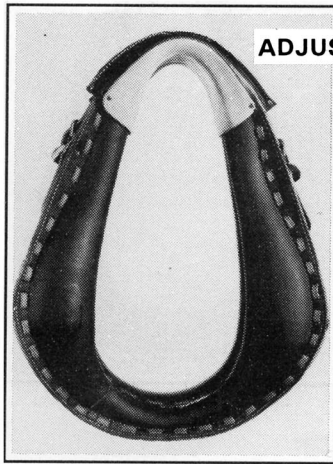
HORSE COLLARS



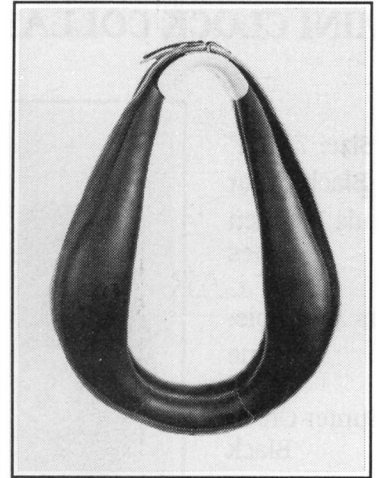
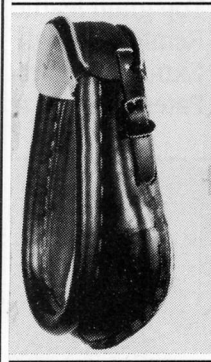
NO. 465 FARM COLLAR

All top grain leather, half sweeney pattern, lace stitched. 17" draft average. Sizes 18-30"

18"-19"-20"
19"-20"-21"
20"-21"-22"
21"-22"-23"
22"-23"-24"
23"-24"-25"
24"-25"-26"
25"-26"-27"
26"-27"-28"
27"-28"-29"
28"-29"-30"



ADJUSTABLE TOP



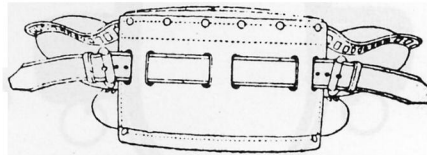
NO. 109 ALL PURPOSE COLLAR

Top grain leather, 12"-24" 15" draft average

For light horses & ponies

NO. 109-A ADJUSTABLE COLLAR

With adjustable cap for 3 sizes

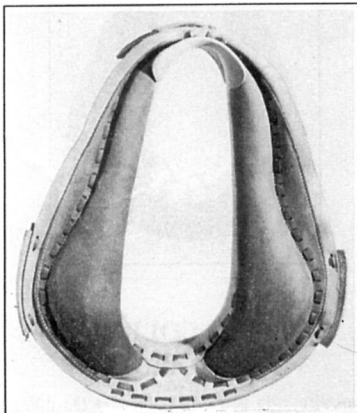


NO. 16-A ADJUSTABLE TOP COLLAR

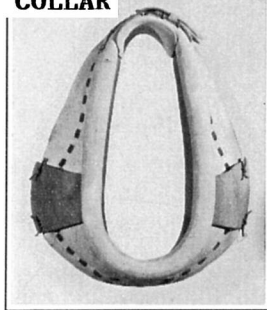
This all leather collar has an adjustable cap which gives you 3 sizes in one collar. It is available in the sizes shown.

Note: Most collars available in Half Sweeney, Full Sweeney or Full Face.

Also available in russet.



NO. 530 COLLAR



Back view

HEAVY PULLING COLLAR No. 530

- All top grain leather
- Lace stitched outer edge
- Throatless pattern
- Extra heavy lug fastened with thongs
- Double buckle top

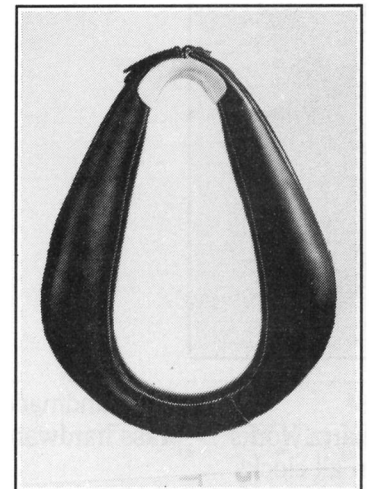
NO. 485 HEAVY LOGGING COLLAR

All top grain leather, half sweeney pattern, lace stitched. (not pictured)



Hames must be so fitted that hame tug comes on center of draft.

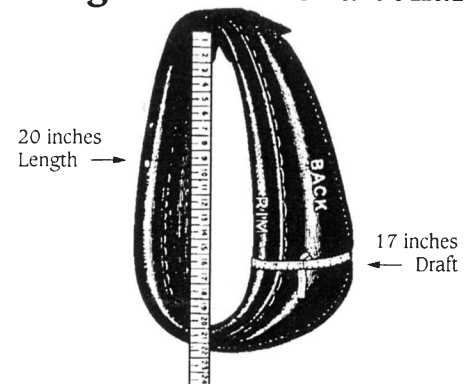
When collar sits in place, hand should be able to slide in as illustrated.



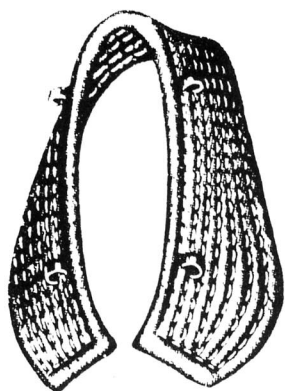
NO. 300 DRIVING COLLAR

All top grain leather, patent lever fastener, 14" draft average. Sizes 17-22"

How to Measure Length or Draft of a Collar



SWEAT PADS – BLANKETS – FLY NETS



NO. P2000 Sweat Pads

Deer hair pads with riveted metal loops

Sizes 20" - 32"

*Order pads 2" larger than the collar

Pony & Buggy sizes

14"-25"

NO. 2000-W Extra-Wide

Deer hair or polyfoam

Sizes 23"-34"

NO. F-200 Felt Pads

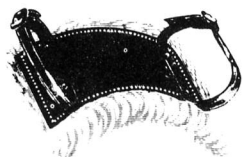
3/8" Felt; 20"-32"

NO. S-400 Show Pads

Velvet or Fake Fur

Polyfoam, 20"-32"

colors: Red, Royal Blue, Emerald Green, Wine, Navy Blue & Black



NO. T-52 Top Neck Pads

Sheepskin or

Deer Hair filled



NO. 464 Fake-fur Back Pad

NO. 464-E 7" by 24"

(standard team back pad)

NO. 464-H 8" by 26"

NO. 464-I 8" by 32"

Colors:

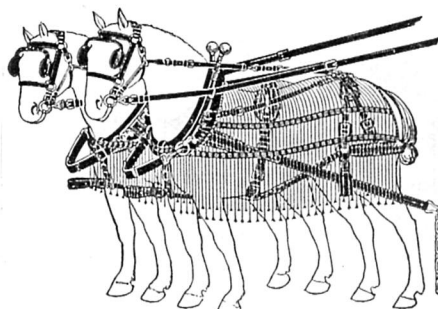
Red	Kelly Green
Burgundy	Navy Blue
Royal Blue	Black

To get an approximate weight on a horse, try this formula:

Girth x Girth x Length*
divided by 300 = weight

(plus or minus 50 pounds, depending upon condition of horse)

*Length: take "straight line" measurement from chest to rear.



Nylon Fly Nets

No. 402 Buggy horse size

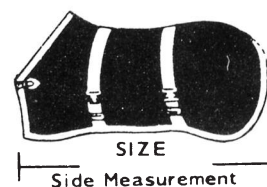
No. 403 Draft horse size

Face Fly Nets

No. 400

To attach to halter or bridle

Adjustable Straps



NO. 67 Storm Blanket:

Weatherproof, very warm. Durable, water-repellant outer shell, soft warm lining.

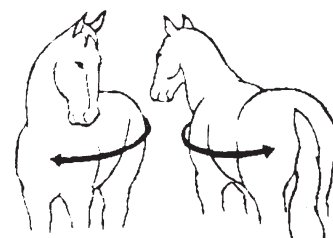
NO. 69 Stable Sheet

Single layer sheet.

Colors:

Red with white trim
Royal Blue. white trim
Green, white trim
Burgundy, white trim

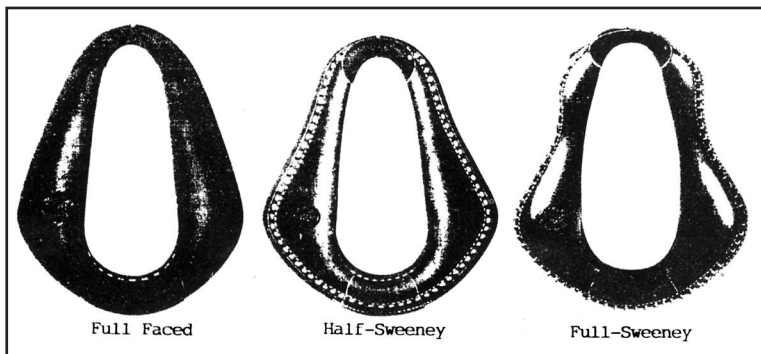
Sizes: 68" thru 100"



BLANKET MEASUREMENT

The best way to determine the size needed is to take a side measurement. Start from the middle of the chest to the point of the rump, as shown. That measurement is the size of the blanket or sheet.

* If blanket is to be worn over harness, add 2" to the size.



Full Faced

Half-Sweeney

Full-Sweeney

Full Faced Collar: for long slender necks.

Half-Sweeney Collar: for somewhat heavier necks. For the average draft horse.

Full-Sweeney Collar: for very thick necks. Many stallions wear a full-sweeney.

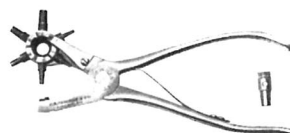
No. 75 Manure Catcher (not pictured)

75-T Team style (each)

75-S Single horse style (each)

Heavy-duty vinyl. Team style attaches to harness. Can be used single.

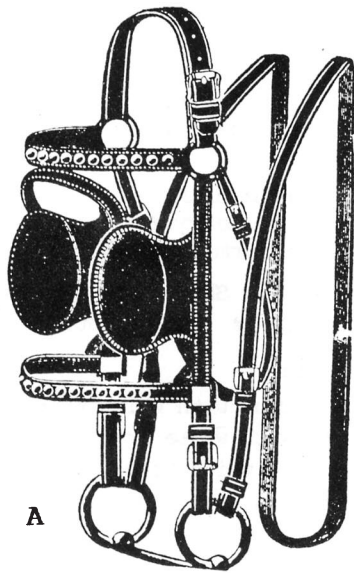
Leather Punch



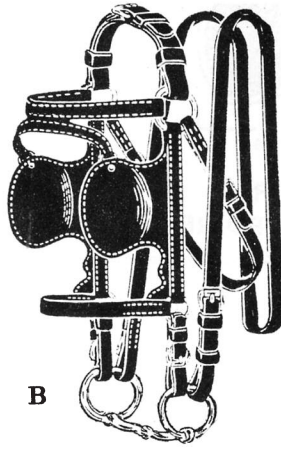
No. 155 Osborne Punch

Revolving Punch
Forged steel
Interchangeable tubes
Professional

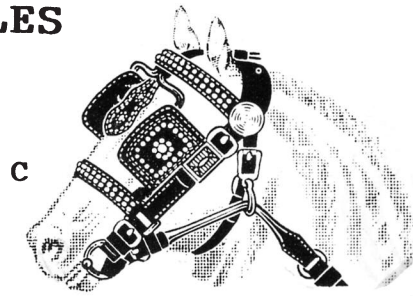
BRIDLES



A



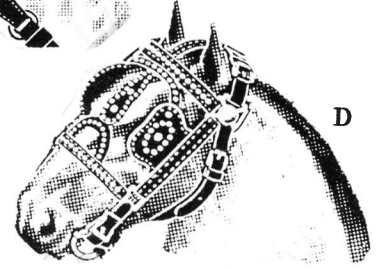
B



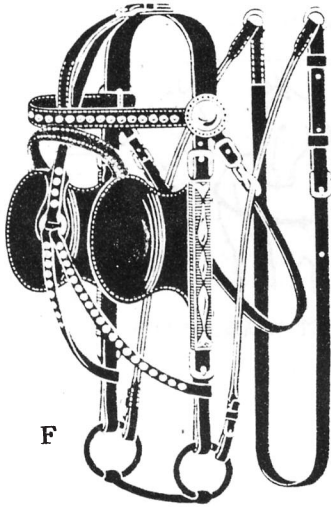
C



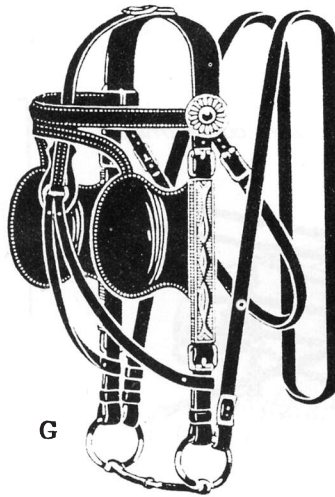
E



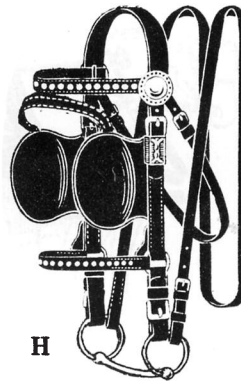
D



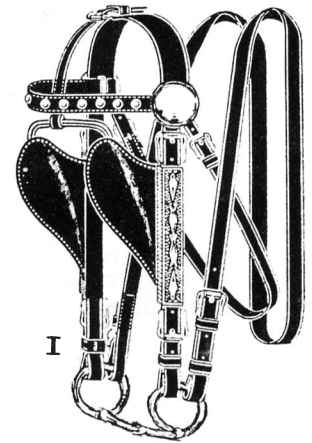
F



G



H



I

STYLES OF LOOP DIES



No. 11



No. 12



No. 13



No. 14



No. 15



No. 16

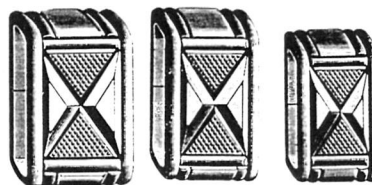


No. 17



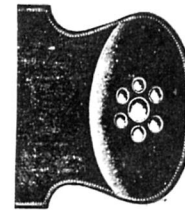
No. 18

* See Picture on Page 16

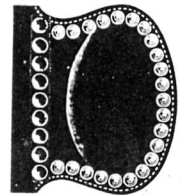


No. 19 Small Loop Dies
sizes 1/2" - 1 3/4"

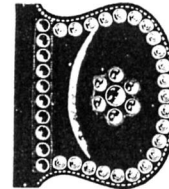
BRIDLE BLIND STYLES



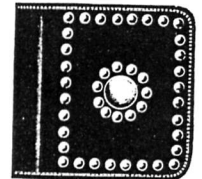
NO. 1



NO. 2



NO. 3



NO. 4

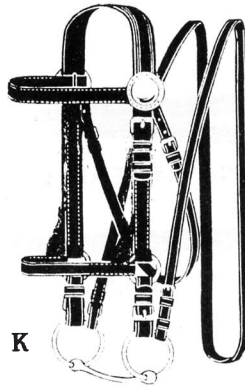
Styles of Spotting Available

BRIDLES

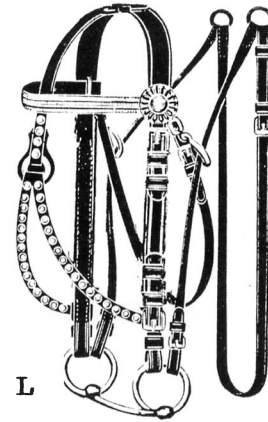
* See Pictures on Page 20



J



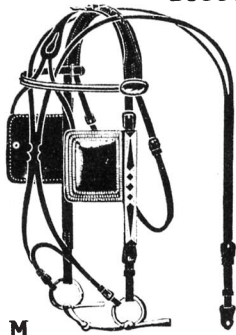
K



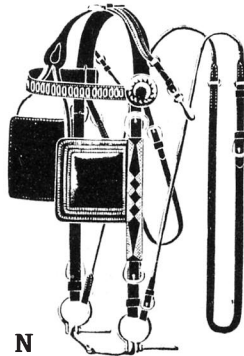
L

Note: No. 13 Open-face bridle can be used as a riding bridle--order with No. 113 riding reins.

BUGGY BRIDLES

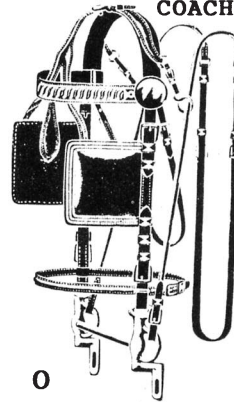


M

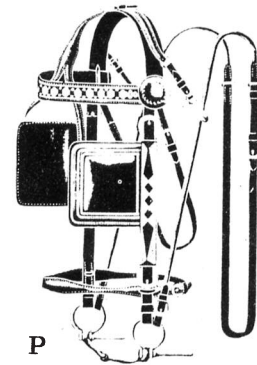


N

COACH OR SURREY BRIDLES



O



P

Bit Not Included

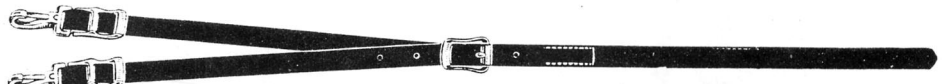
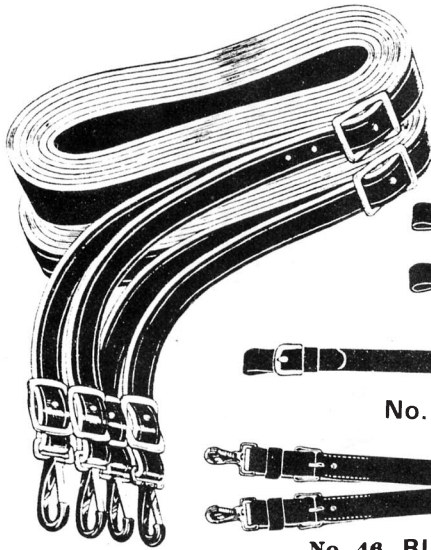
R. NO. 113 Riding Reins (pair)
3/4" by 7 ft.
Use with open-face bridle, like No. 13.

NOTE: White Show Bridle found on Page 31

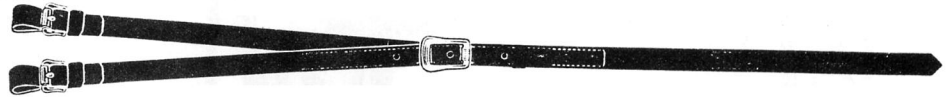
- A. NO. 16 Ring Crown Bridle (pair)**
- B. NO. 16-P Ring Crown Bridle (pair)**
No spots
- C. NO. 6 Deluxe Display Bridle (pair)**
Extra fancy, double-row spotted; short box-loop cheek. Refer to color section for photo.
- D. NO. 20 Fancy Display Bridle (pair)**
With fancy spotted face piece.
- E. NO. 18-R Split Crown Bridle (pair)**
Ring cheek bridle with 1" short box loop. Spotted or plain.
- F. NO. 18 Split Crown Bridle (pair)**
7/8" long box-loop cheeks.
- G. NO. 18-P Split Crown Bridle (pair)**
7/8" long box-loop cheeks; no spots.
- H. NO. 18-NB Split Crown Bridle, With Noseband (pair)**
Short box-loop cheek.
Spotted, or plain.

- I. NO. 17 Mule Bridle (pair)**
Pigeon-wing blinds.
Also available as short-cheek, noseband bridle, similar to NO. 16.
- J. NO. 13 Stallion Bridle (each)**
- K. NO. 14 Open Face Bridle (pair)**
With noseband.
- L. NO. 15 Split Face Bridle (pair)**
Spotted, or plain.
- M. NO. 21 Driving Bridle (each)**
With overdraw check.
- N. NO. 23 Driving Bridle (each)**
With side check.
- O. NO. 25 Coach or Surrey Bridle (each)**
With face drop.
- P. NO. 27 Coach or Surrey Bridle (each)**
Without face drop.
- R. NO. 113 Riding Reins (pair)**
3/4" by 7 ft.
Use with open-face bridle, like No. 13.

TEAM LINES



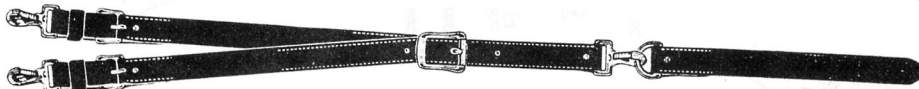
No. 43 TEAM LINES All our lines are first quality.



No. 44 TEAM LINES Made up with buckles and billets



No. 45 SINGLE HORSE LINES Made up with buckles and billets



No. 46 BUTT LINES Hand part snapped on as illustrated. Made up in any of the above styles.

- No. 43-D** team lines, 7/8 inch by 20 feet
- No. 43-E** team lines, 1 inch by 20 feet
- No. 43-F** team lines, 1 and 1/8 inch by 20 feet

- No. 44-D** team lines, 7/8 inch by 20 feet
- No. 44-E** team lines, 1 inch by 20 feet
- No. 44-F** team lines, 1 and 1/8 inch by 20 feet

No. 45-H set lines for single draft harness, 1 inch

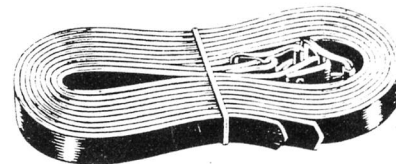
No. 45-L set lines for single driving harness, 7/8 inch

Also available, lines for four, six and eight horse hitches. Call for prices.

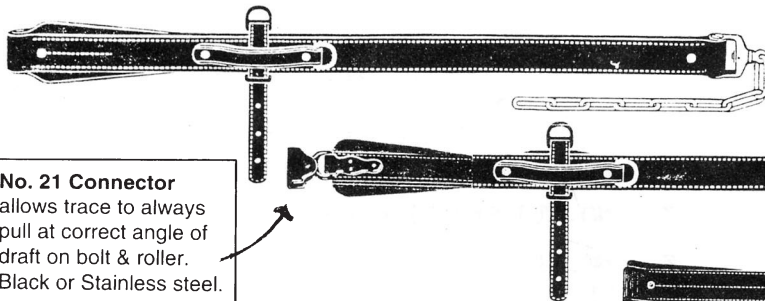


CROSS LINE

- No. 228 Cross Line** - for 2 horses, 1 1/8" x 6'
- No. 229 Cross Line** - for 3 abreast, 1 1/8" x 8'



No. 48— Line lengtheners, 1 1/8 in. wide, 8 ft. long Per pair.



No. 21 Connector allows trace to always pull at correct angle of draft on bolt & roller. Black or Stainless steel.

No. 130

TRACES

No. 230

No. 330

No. 130 TRACES All traces are cut from heavy quality leather.

- No. 130** 1 1/2 inch by 6 feet 6 inches. Set of 4
- No. 132** 1 3/4 inch by 6 feet 6 inches. Set of 4
- No. 134** 2 inch by 6 feet 6 inches. Set of 4
- No. 134-N** 2 inch nylon-center trace. Set of 4
- No. 136** 3 inch by 6 feet 6 inches. Set of 4

No. 230 TRACES Same as No. 130 Traces, except made with steel clips & connectors on end of trace. Optional, stainless-steel clips & connectors

All traces are equipped with 1 1/2 inch billets and heavy layers.

Available with spotted safe on front end of trace, at additional cost. Mark "S" after catalog number when ordering with spotted safe.

No. 330 TRACES New England Style Traces: standard 2" fronts, 2" backs. Available with clips & connectors (black steel, or stainless steel).

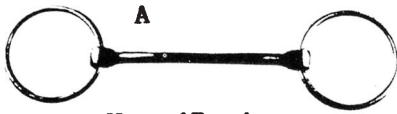


No. 622
TRACE REPAIR BILLET



No. 620
TRACE REPAIR BILLET
Loop style

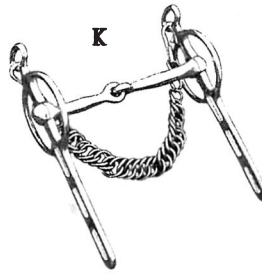
BITS & HARNESS HARDWARE



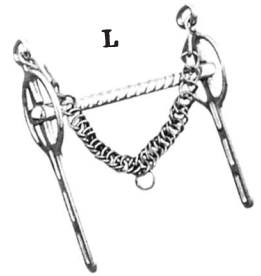
No. 47 Bit
6" Stiff Mouth



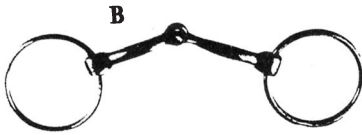
No. 301 Overcheck Bit
* 5" Driving Horse Size
* 6" Draft Horse Size



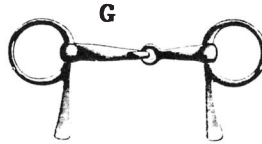
No. 257 Jointed
Liverpool Bit



No. 650
Straight Mouth
Liverpool Bit



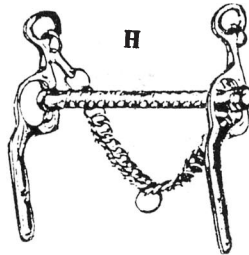
No. 47 1/2 Bit
Jointed Bit



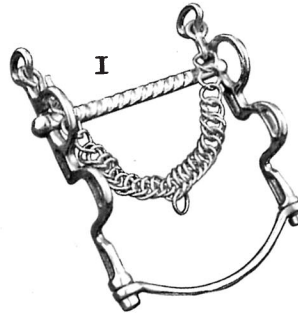
No. 492
Half Cheek Bit



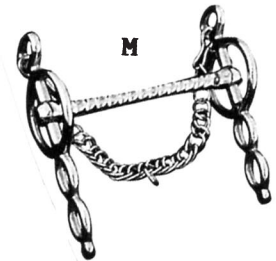
No. 147 1/2 Bit
Single Twisted Wire



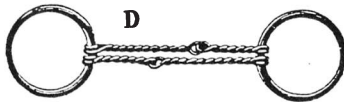
No. 850
Elbow Bit or
Military Bit



No. 855
Buxton Bit



No. 750
Large-Eye
Liverpool Bit



No. 157 1/2 Bit
Double Twisted Wire



No. 79
Mule Controlling Bit



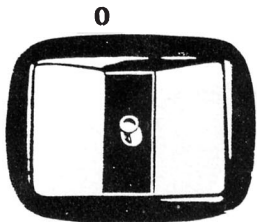
No. 1850 Bit/Line Adapters
Allows use of wider lines
or snaps on slotted bit
shanks. Wider than 7/8"
lines, use bit adapters.
Two adapters per bit.



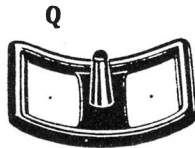
No. 292
5" Stainless Steel
Jointed Pony Liverpool Bit

Stainless-Steel Bits

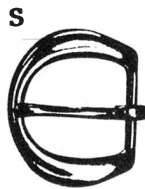
257 Liverpool
292 Liverpool
301 Overcheck
650 Liverpool
750 Liverpool
850 Elbow
855 Buxton



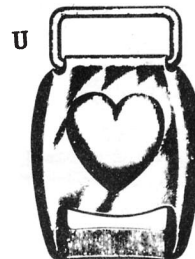
No. 545 Buckle



No. 210
Conway Buckle



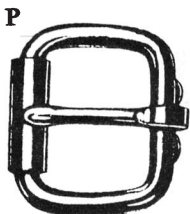
No. 5 Buckle



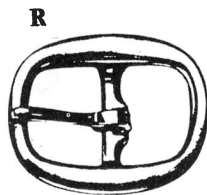
No. 112 Buckle Shield



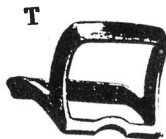
No. 68 Breast Strap Slide



No. 999 Buckle



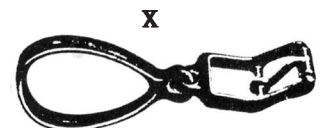
No. 5705 Buckle



No. 192 Twin Loop



No. 3 - Steel Rings



No. 380 Gag Swivel
3/4" or 5/8"

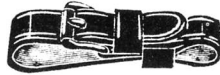
We stock a wide variety of harness hardware. If you need something that is not shown above, please call.

HARNESS PARTS

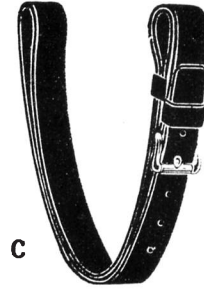


A
No. 25 Team Belly Band
No. 25-F Folded Belly Band

B



No. 65 Bit Strap
65-T with Twin Loop
65-L with Leather Loop



C
No. 812 Team Breast Strap



D
No. 160 Bridle Crown (ring-crown)



E
No. 180 Bridle Crown (split-crown)



G
No. 42 Check-up Strap or
Coupling Strap



F



NO. 661



NO. 661 Cart Attachment for Single Horse With Shaft Tugs, Shaft Loops, and Belly Band. Snap-on. If ordering with harness, specify extra cart dees on backpad.



H
No. 140 Collar Strap



J

NO. 57 Finished Straps

Best quality black harness leather. Ready to use straps with creased edges. For repairing or making harness parts, halters, lines, reins and all kinds of straps. Length about 7 to 7½ feet.

(Please specify what you intend to use them for)

WIDTH OF STRAP

5/8"	1"	1½"
¾"	1⅛"	1¾"
7/8"	1¼"	2"



I
No. C-20 Crupper & Fork



No. 800 HAME STRAPS, METAL LOOP

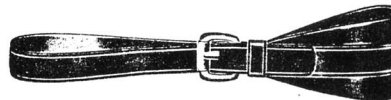
No. 8001	1 x 21
No. 8004	1 x 24
No. 8008	1 x 28
No. 9004	1½ x 24
No. 9008	1½ x 28
No. 9030	1½ x 30
No. 1004	1½ x 24
No. 1030	1½ x 30



No. 500 HAME STRAPS, LEATHER LOOP

No. 5001	1 x 21
No. 5004	1 x 24
No. 5008	1 x 28
No. 5030	1 x 30

M



No. 20 Lazy Straps

No. 20-F Jointed Lazy Straps
(not pictured)

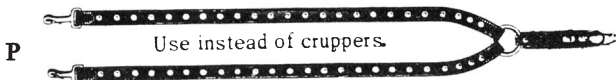
N



NO. 176 Line Center Drop



O
No. 826 Team Pole Strap or Martingale



P
Use instead of cruppers.
No. 421 Spotted Rein-ups

Q



No. 104 Repair Hip Straps (1 1/8")

Refer to Page 33 for information showing
"Names of Harness Parts" on a Team Harness.

HARNESS PARTS



R

No. 300

WHITE RINGS & LOOPS

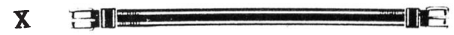
301 Rings: 7/8" - 2"

302 Loops: 5/8" & 3/4"



U

No. 37 Side Strap
or Holdback



X

No. 16-T Throat Latch (for ring-crown)

No. 18-T Throat Latch (for split-crown)



Y

NO. 460 Tie Straps

NO. 460-P No Spots

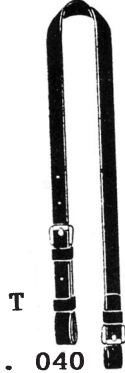
NO. 460-S Spotted



S

No. 40-R

No. 40-R Team Side-check Reins
with Rounds



T

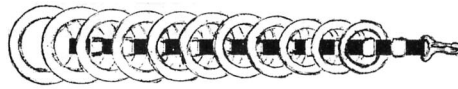
No. 040

No. 040 Team Side Check, Flat



V

No. 905 Spreader Straps



W

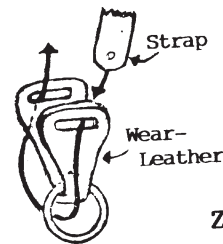
Spreaders

No. 5 5 rings & loops

No. 8 8 rings & loops

No. 12 12 rings & loops

No. 16 16 rings & loops



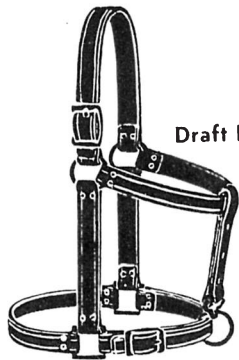
Strap

Wear-
Leather

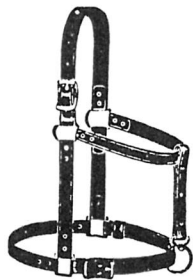
Z

No. 50 Wearleather

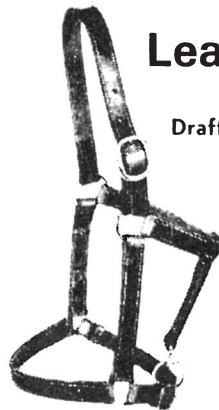
1" 1 1/8" 1 1/4" 1 1/2"



Draft Horse



No. 205 — Colt Halter,
1 in. wide.



Leather Halters

Draft Horse



Show Halter

NO. 200-R Riveted
1 1/4" single strap

NO. 201-R Small (1400 lb. Horse)

NO. 202-R Medium (1500-1900 lb.)

NO. 203-R Large (2000 lb. and up)

NO. 200-S Double & Stitched
1 1/4" double strap

NO. 201-S Small

NO. 202-S Medium

NO. 203-S Large

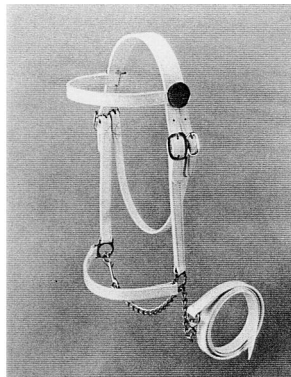
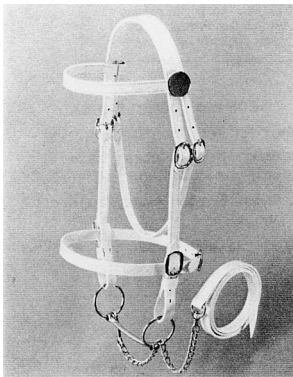
No. 41 Leather Show Halter
Double & Stitched

Fancy, 3-row stitched nose
& cheek. Black or russet, 1 1/4".

No. 41-M Medium (1600 - 2000 lb.)

No. 41-L Large (over 2000 lb.)

WHITE SHOW BRIDLE & HALTER



NO. 131
WHITE SHOW BRIDLE

Large horse size

1" cheeks

Complete with
bit and lead strap.

NO. 132
WHITE SHOW HALTER

1" cheeks

complete with
lead strap and chain



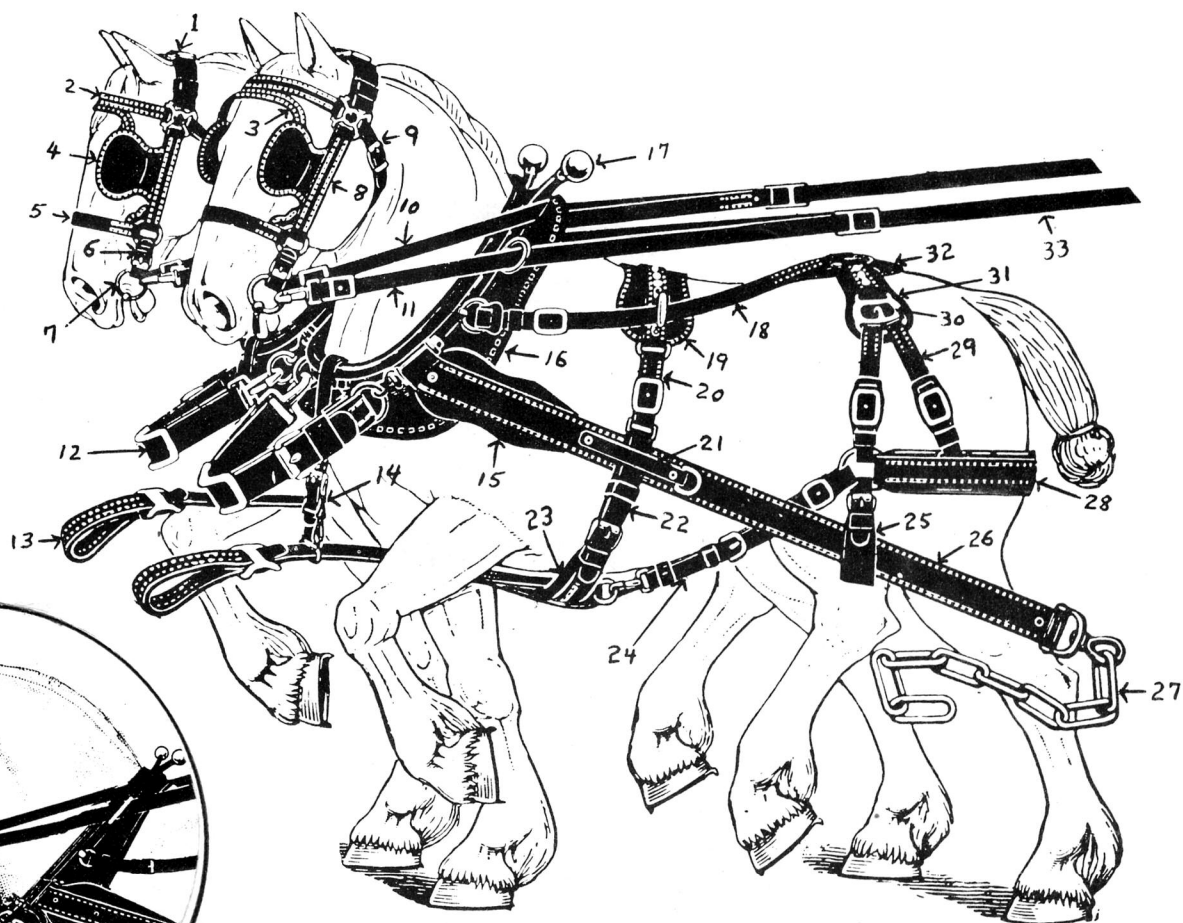
Nylon Halter

No. 80-N Nylon Halter
Regular Draft Size

Reprinted by permission - Weaver Leather, Inc. All rights reserved.

NAMES OF HARNESS PARTS

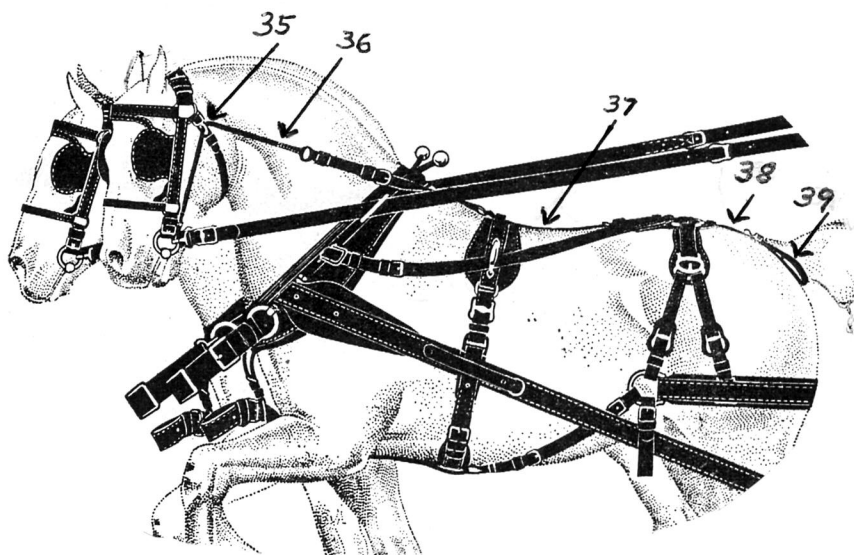
- 1 — Bridle Crown
- 2 — Brow Band
- 3 — Winker Brace
- 4 — Blind or Winker
- 5 — Nose Band
- 6 — Bit Strap
- 7 — Bit
- 8 — Bridle Cheek
- 9 — Throat Latch
- 10 — Flat Check Strap
- 11 — Line - Front Part
- 12 — Breast Strap
- 13 — Pole Strap
- 14 — Collar Strap
- 15 — Safe on Trace
- 16 — Collar
- 17 — Hame



THIS TABLE IS FOR YOUR INFORMATION

AND APPLIES TO TEAM HARNESS ONLY

- 18 — Back Strap
- 19 — Back Pad
- 20 — Back Pad Billet or Market Strap
- 21 — Loop on Trace
- 22 — Belly Band Billet
- 23 — Belly Band
- 24 — Side Strap
- 25 — Lazy Strap
- 26 — Trace or Tug
- 27 — Heel Chain
- 28 — Breeching
- 29 — Hip Strap
- 30 — Trace Carrier
- 31 — Hip Pad
- 32 — Rump Safe or Rump Pad
- 33 — Line - Hand Part
- 34 — 1616 Combination Snap
- 35 — Gag Swivel
- 36 — Round Side Check
- 37 — Check-Up Strap or Turnback
- 38 — Crupper Fork
- 39 — Crupper



SAFETY WHEN HITCHING AND UNHITCHING:

Accidents often occur through carelessness in hitching and unhitching; the following is some important advice for safety in these operations:

- NEVER try to put a bridle on a horse when away from his home stable without first securing him with a rope around his neck.
- NEVER start to hitch the horse to the vehicle without having the reins (lines) fastened to the bridle.
- NEVER try to back a horse between shafts that are lying on the ground.
- NEVER leave the ends of the reins (lines) unbuckled in case one should be dropped when you are getting into the carriage or while driving.
- NEVER take the bridle off while the horse is still attached to the vehicle, not even when he has a halter under the bridle.
- NEVER leave a nervous horse tied to the side of a van or trailer.
- NEVER start to unhitch a horse in unfamiliar surroundings without a capable person at hand.
- NEVER allow anyone to sit in the carriage before the driver has taken his place.
- NEVER when you are the driver leave the carriage before all the passengers have gotten out.

SAFETY HINTS FOR DRIVERS:

- ALWAYS remember to signal to other traffic before stopping or turning.
- ALWAYS take great care when passing another carriage and only do so when you can see sufficient clear road in front.
- ALWAYS be watchful of your horse(s), especially his ears, which may give warning of his alarm at something he has seen or heard.
- ALWAYS have an active and capable person with you when driving a green horse.
- ALWAYS carry your whip or, at least, have it ready at hand, as it may be needed quickly to avert an accident.
- ALWAYS carry with you a spare trace, a leather punch or knife, some strong cord and wire, and a spare pole piece when driving a pair.
- NEVER drive past another carriage at a fast trot.
- NEVER drive too close to the carriage in front.
- NEVER allow your attention to be distracted.
- NEVER take a completely green horse to a show or driving event. First find out how he behaves when being driven in company with other carriages.
- NEVER allow horses to canter or gallop in harness even though it may be necessary for a four-in-hand to gallop in certain conditions. Only the most skilled whips should do so.

Reprinted with permission.
The Carriage Association of America, Inc.

SAMSON HARNESS SHOP, INC.

**6543 Akonerva Road
Gilbert, Minnesota 55741**

Phone: (218) 865-4602

